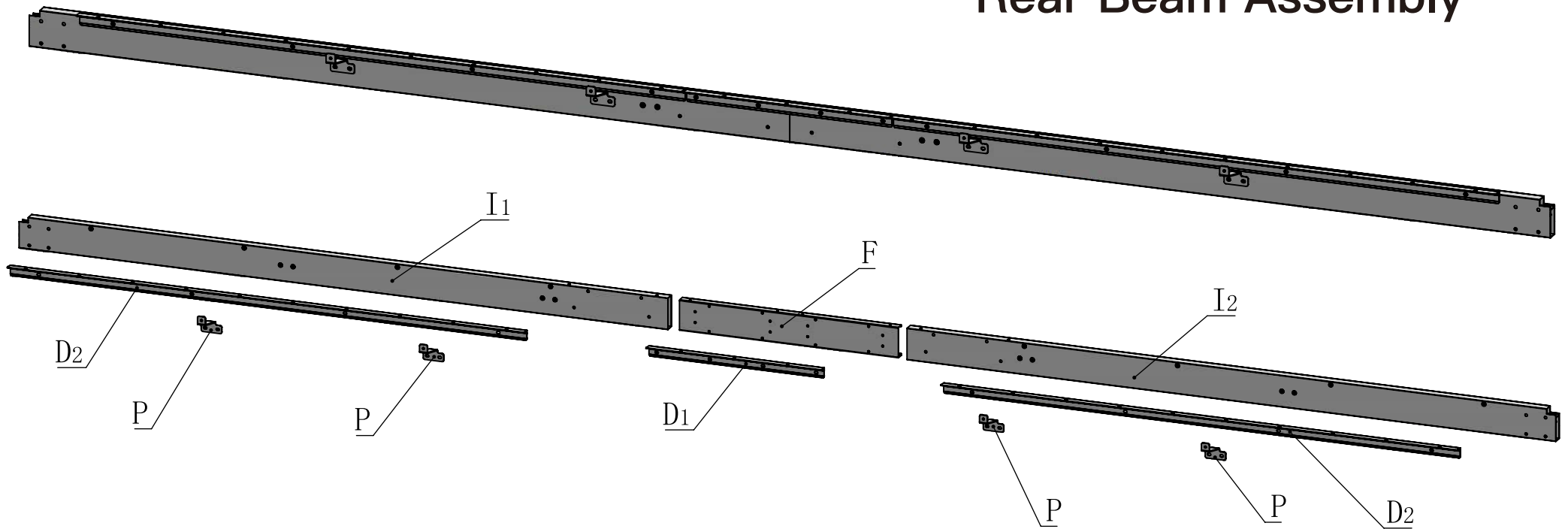
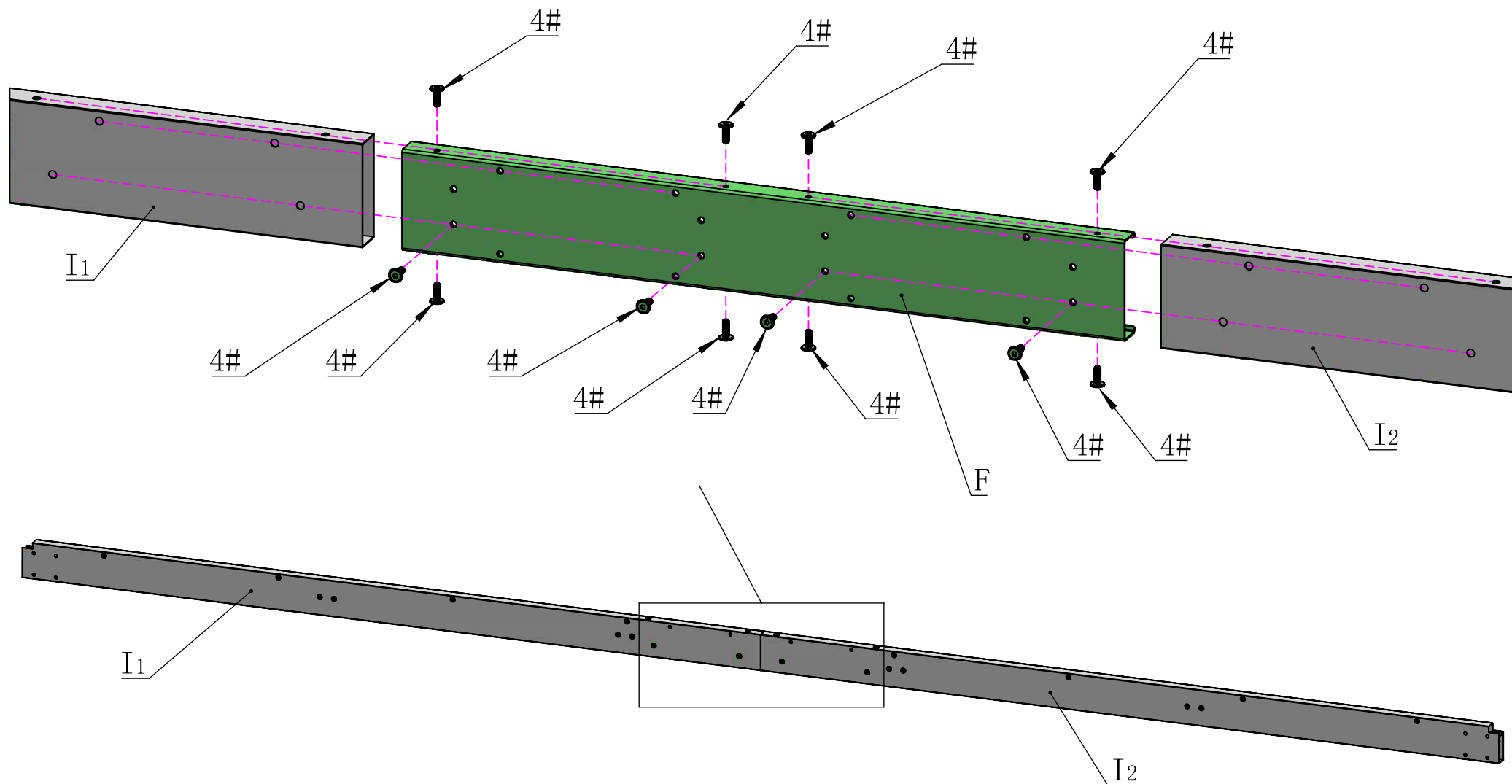
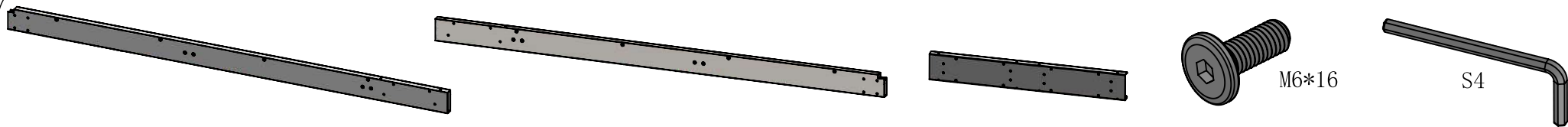
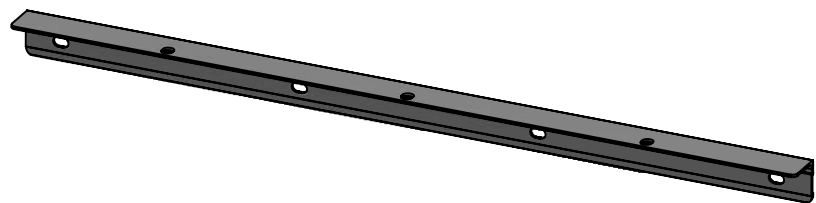


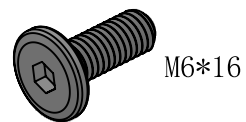
Rear Beam Assembly





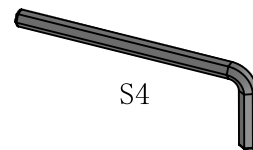


D₁ 1X



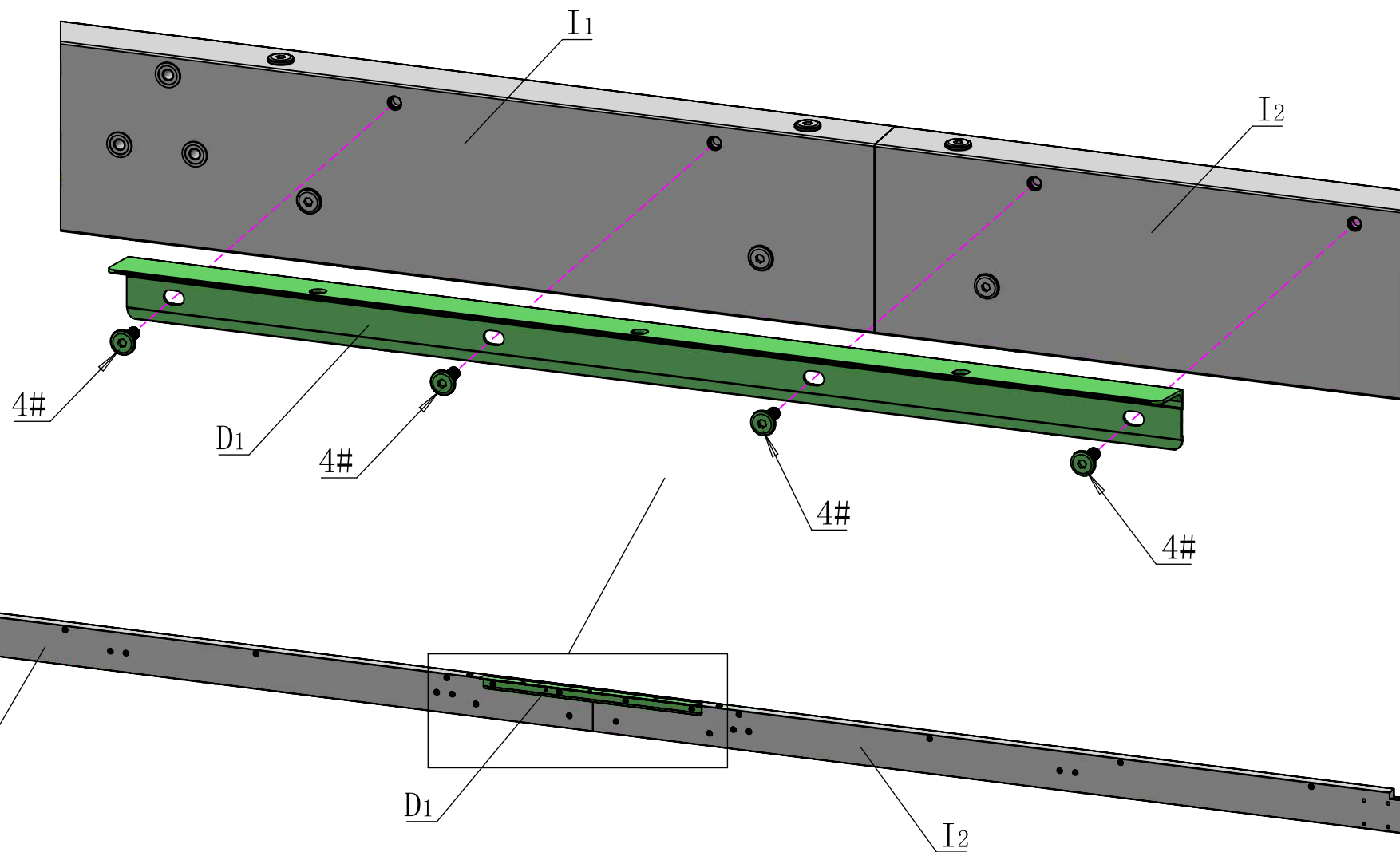
M6*16

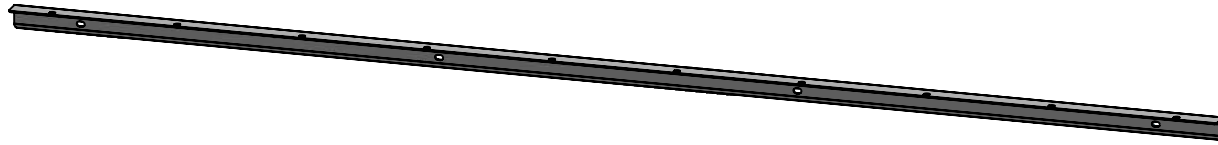
4# 4X



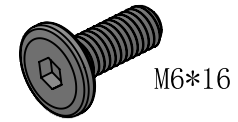
S4

24# 1X

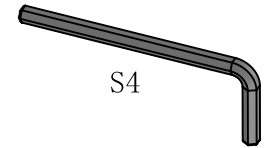




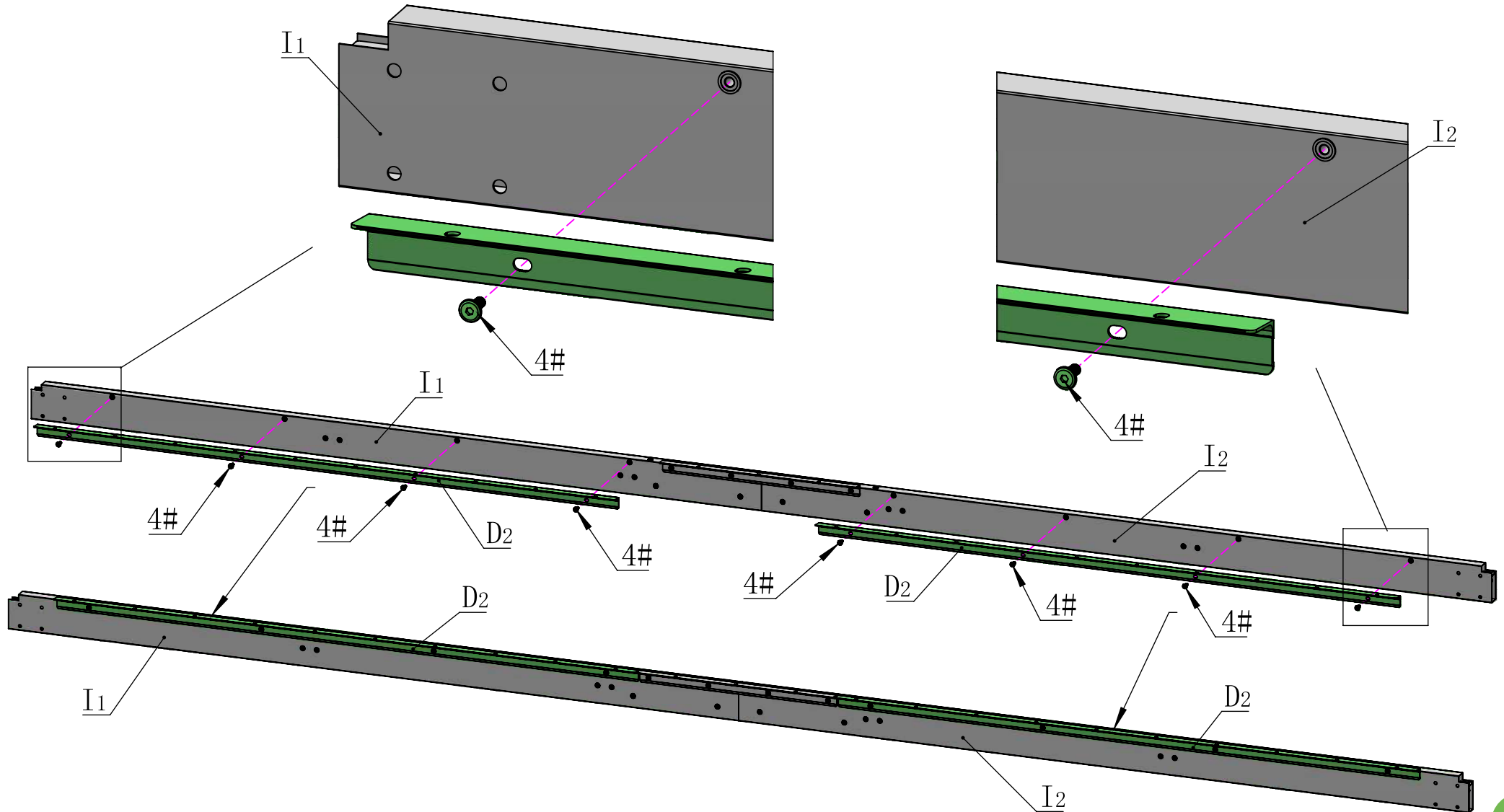
D₂ 2X

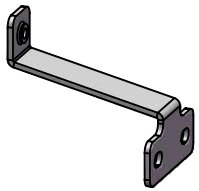


4# 8X



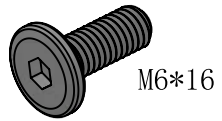
24# 1X





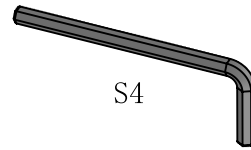
P

4X



4#

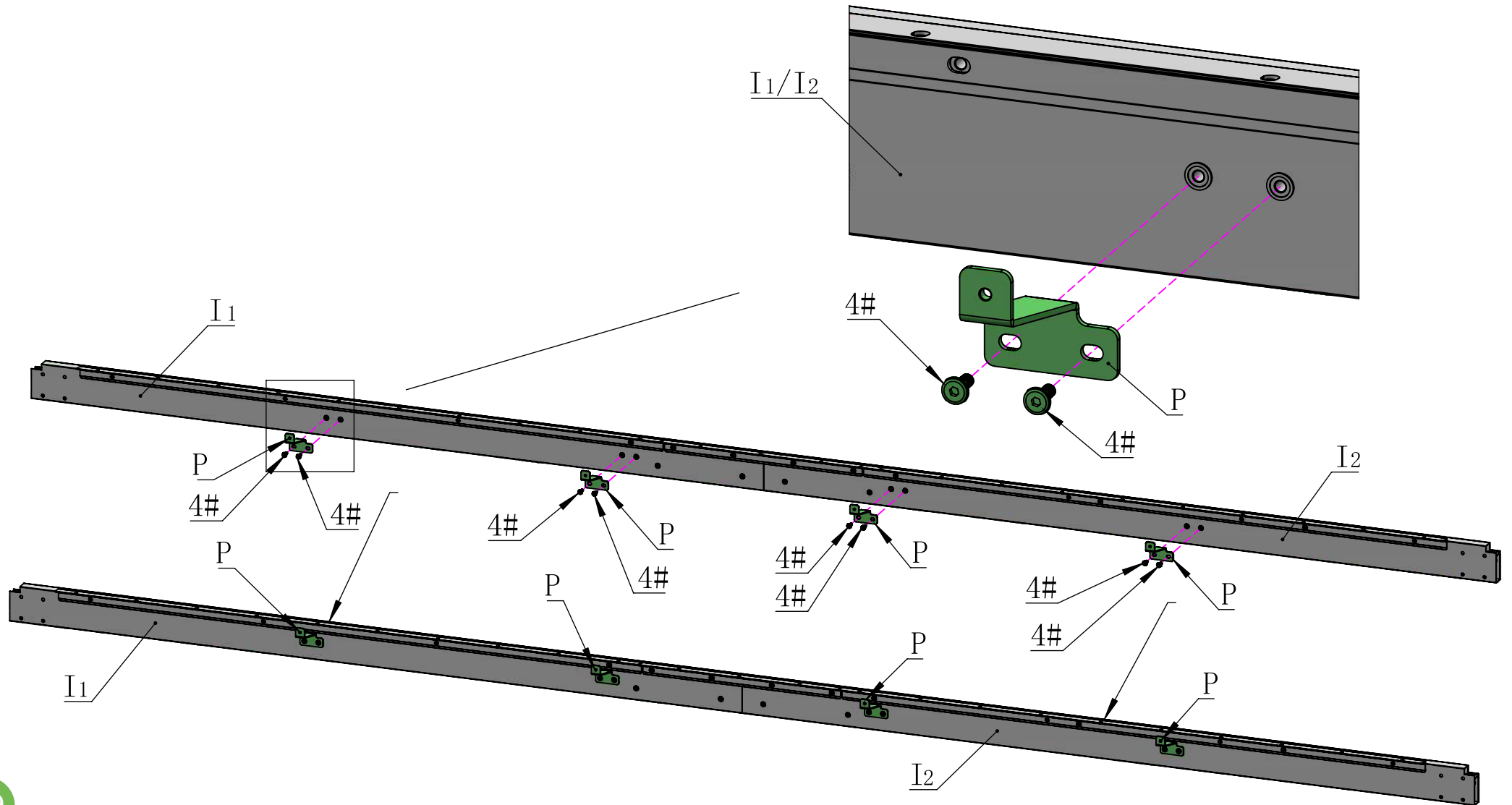
8X



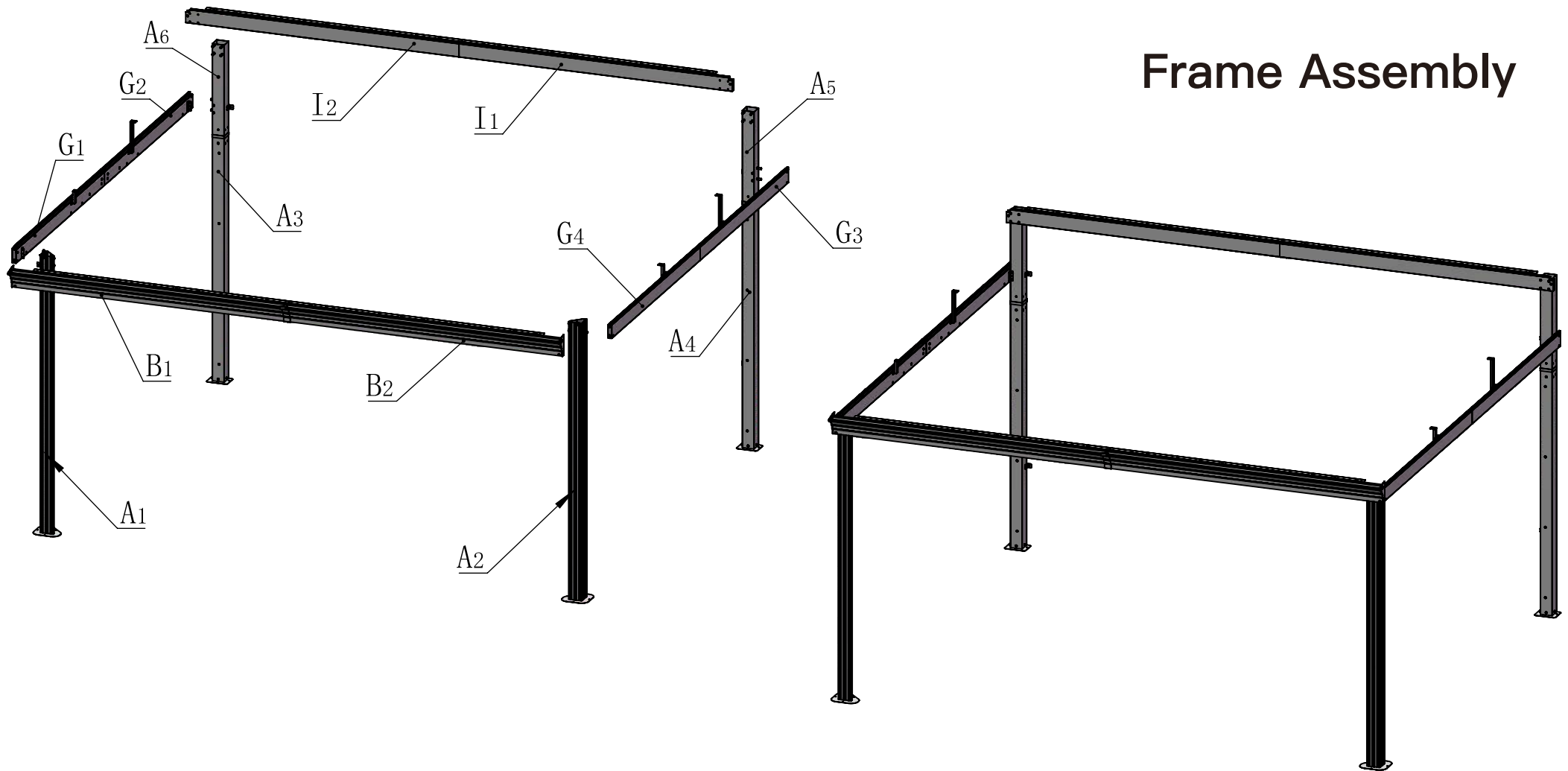
S4

24#

1X

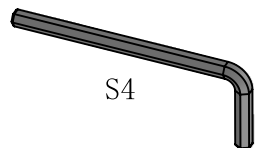


Frame Assembly





M6*16



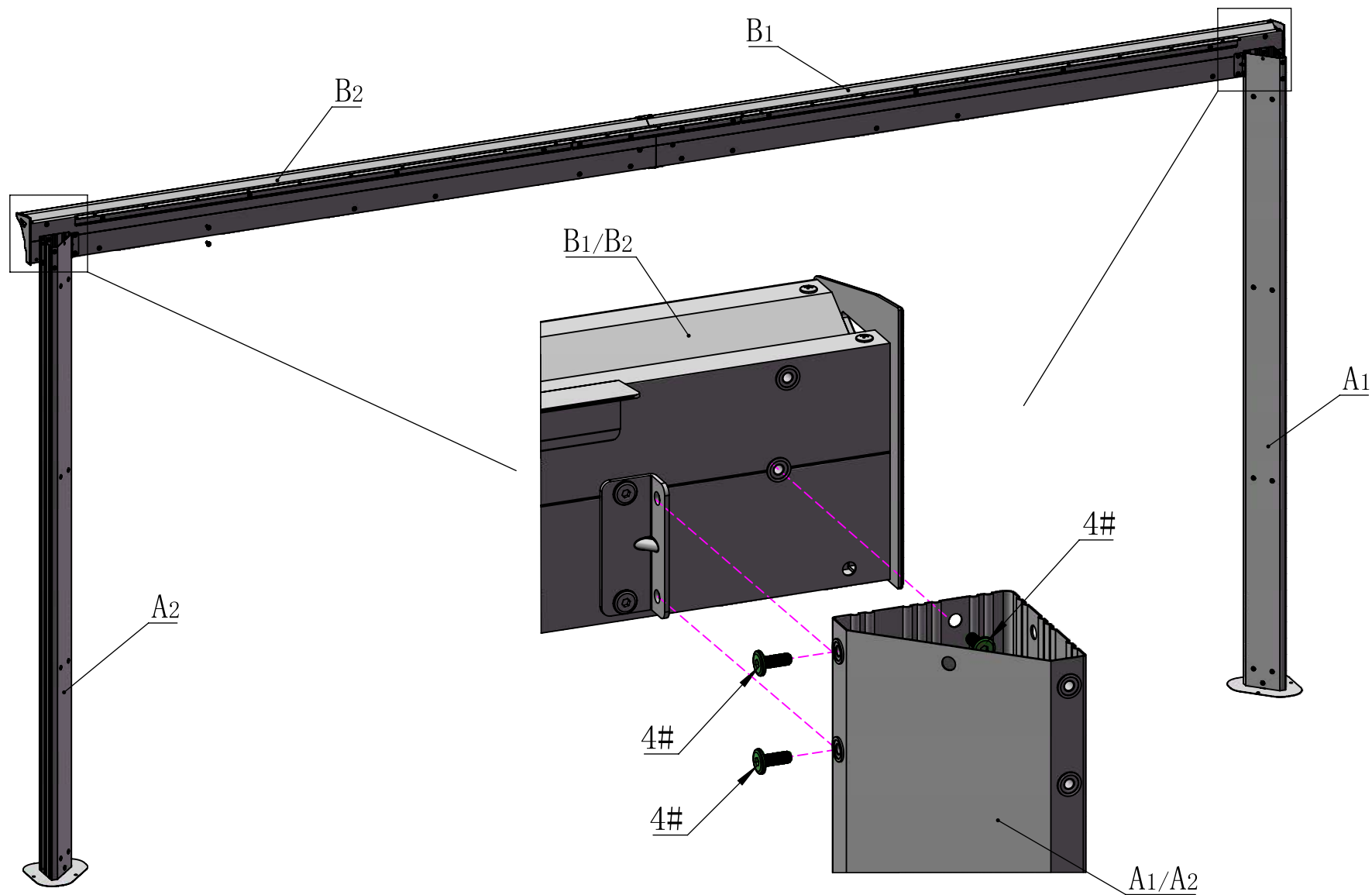
S4

4#

6X

24#

1X

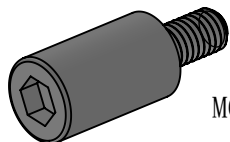




M6*16

4#

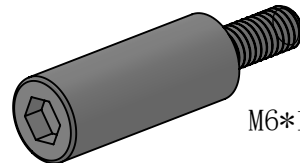
10X



M6*12 (L20)

7#

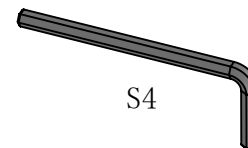
2X



M6*15 (L30)

8#

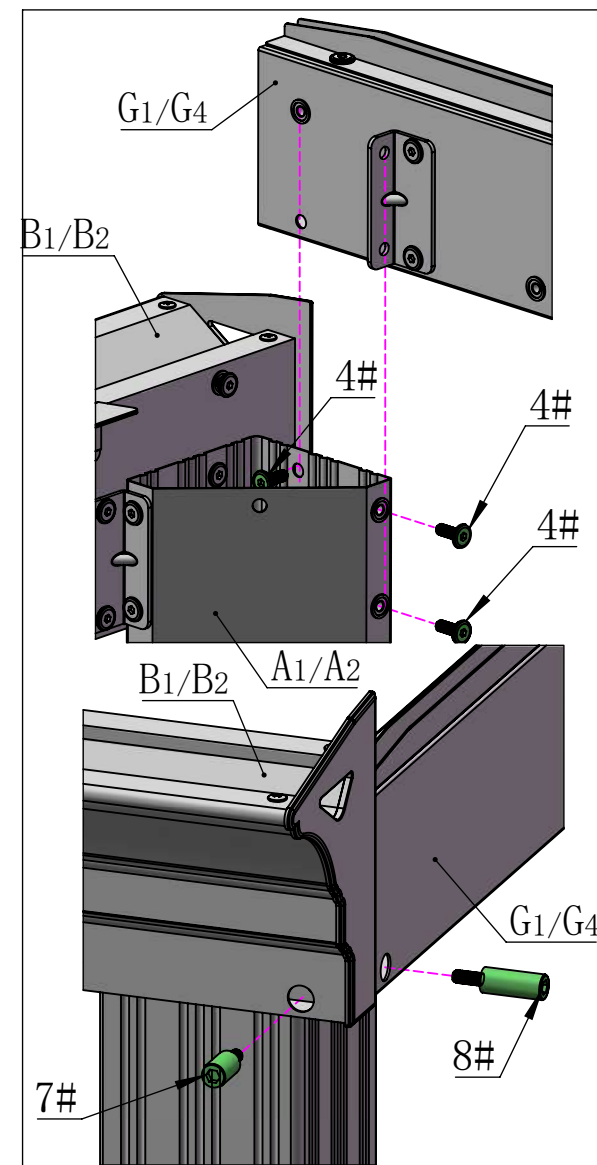
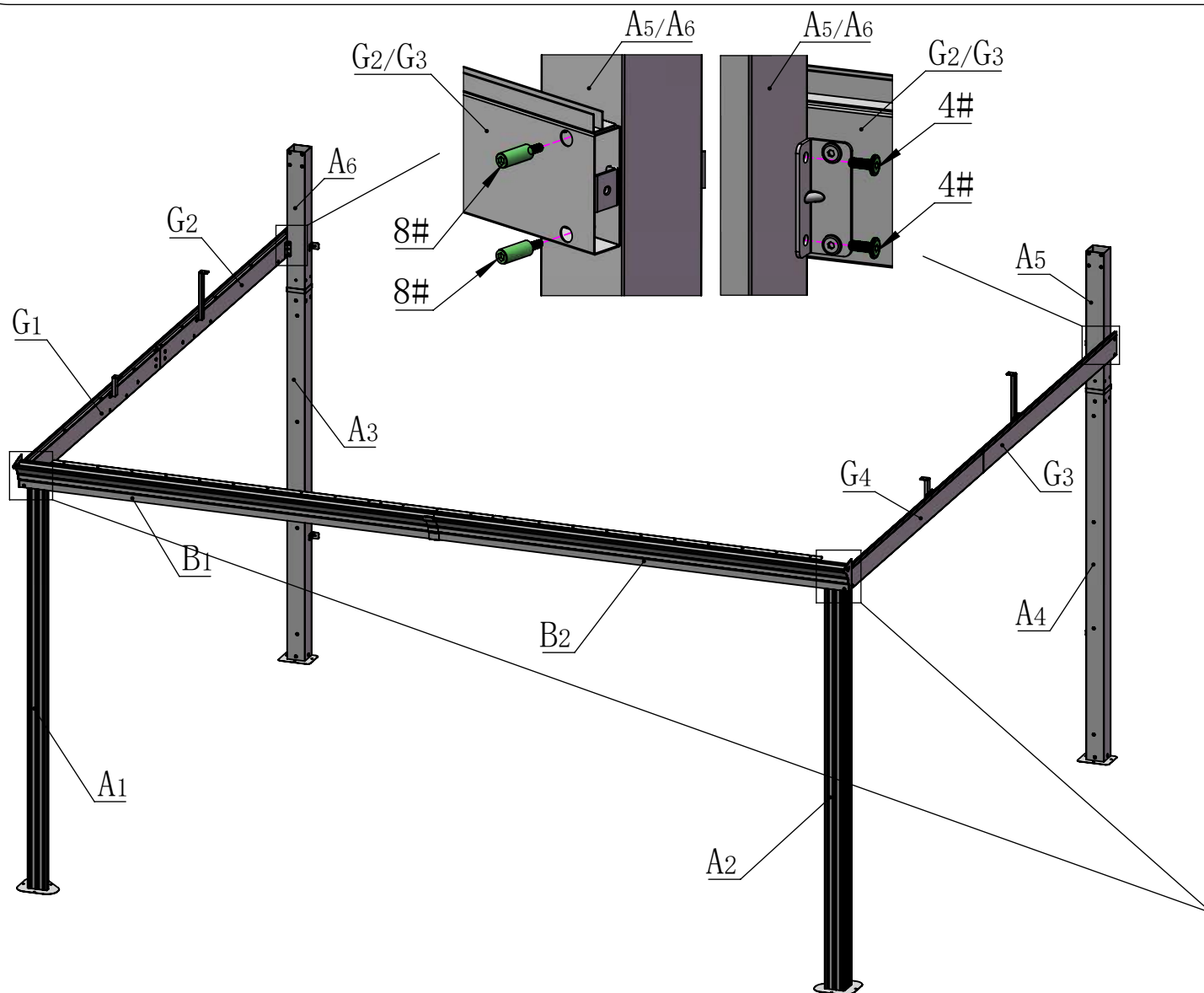
6X

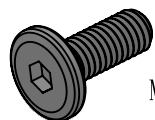
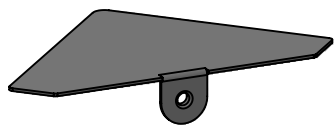


S4

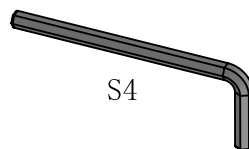
24#

1X





M6*16



S4

Q

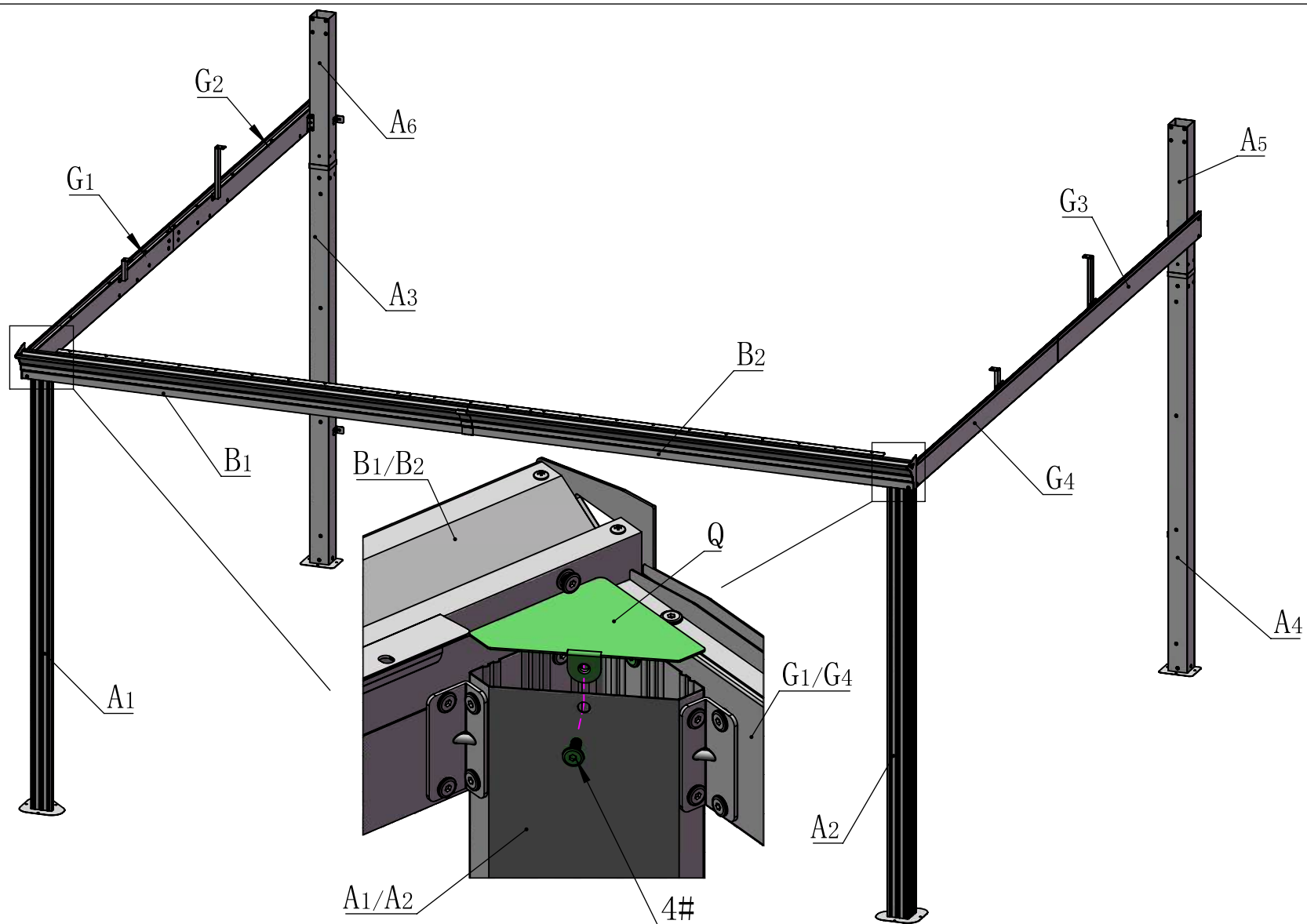
2X

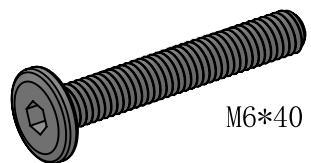
4#

2X

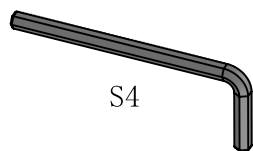
24#

1X





M6*40



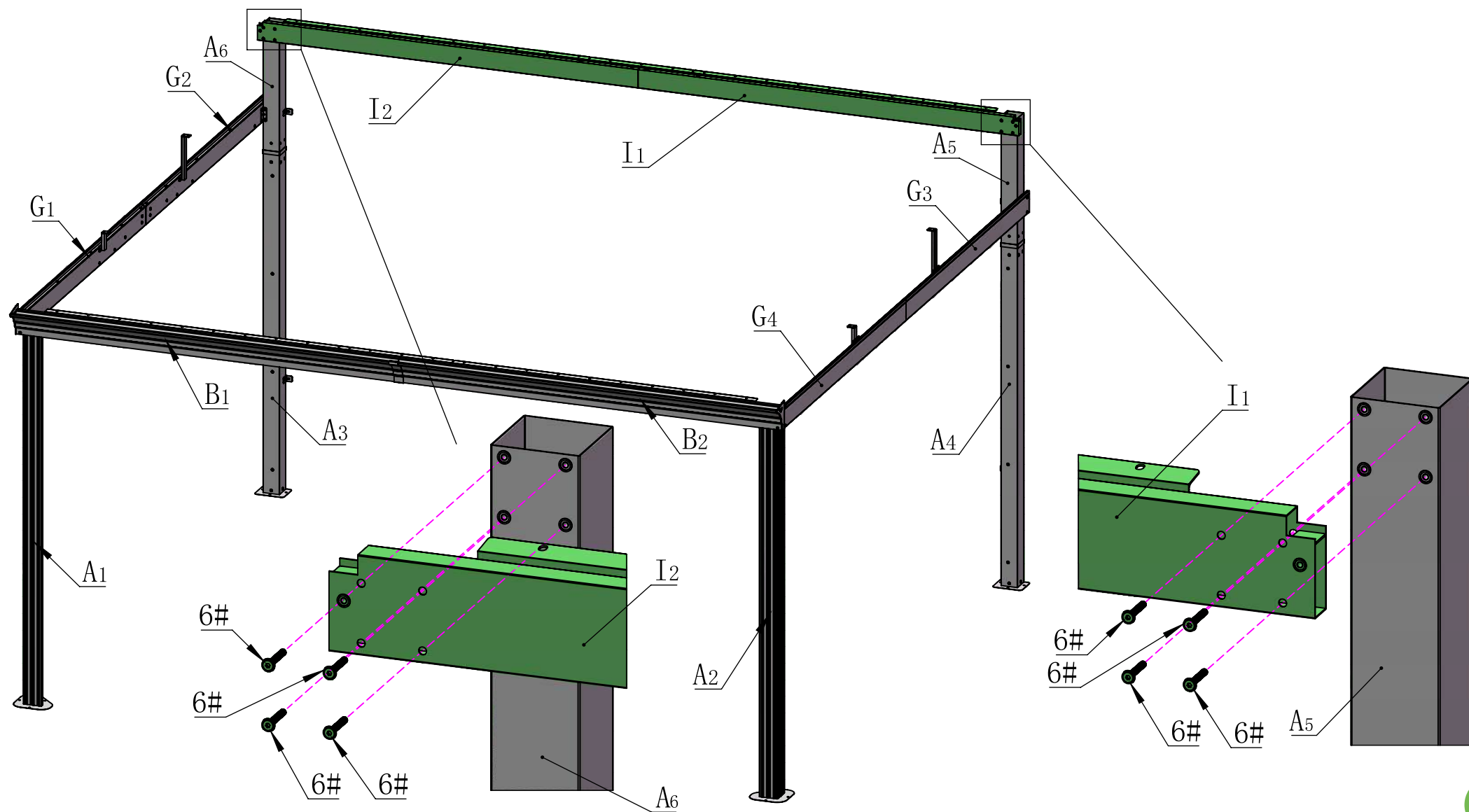
S4

6#

8X

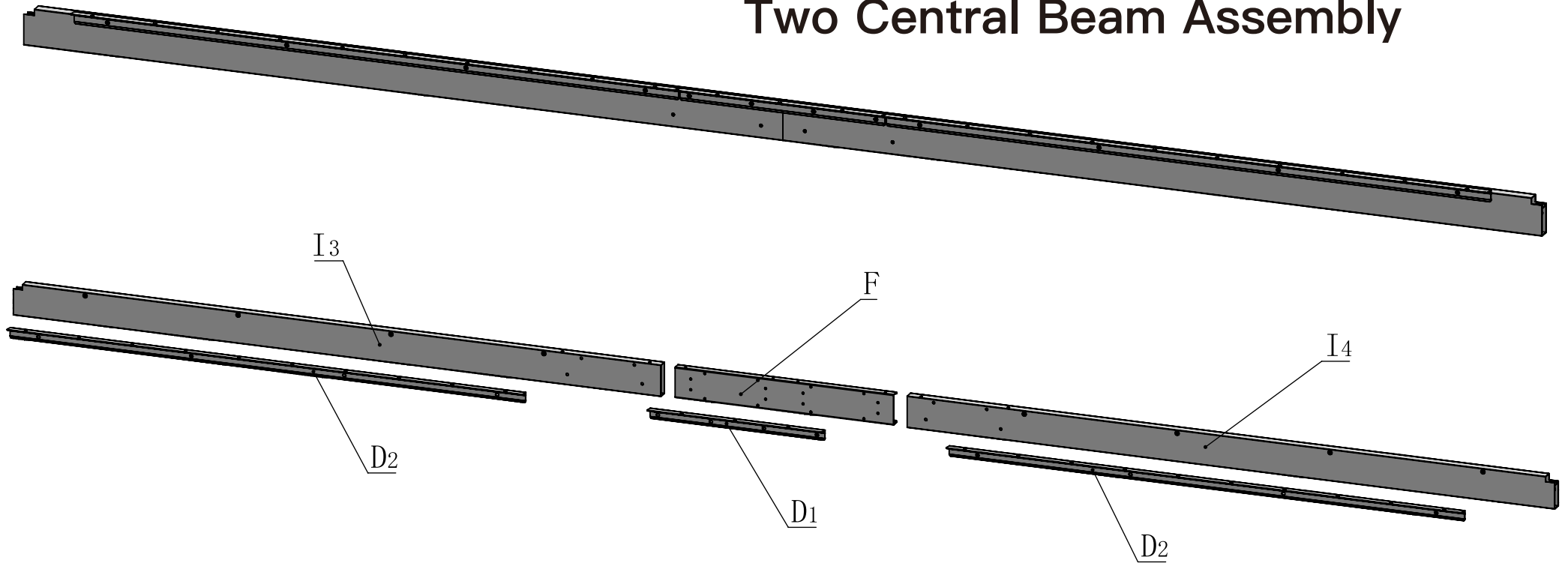
24#

1X

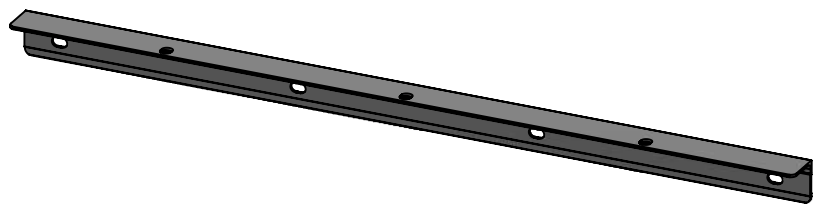


2X

Two Central Beam Assembly







D1

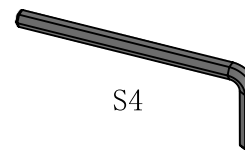
2X



M6*16

4#

8X

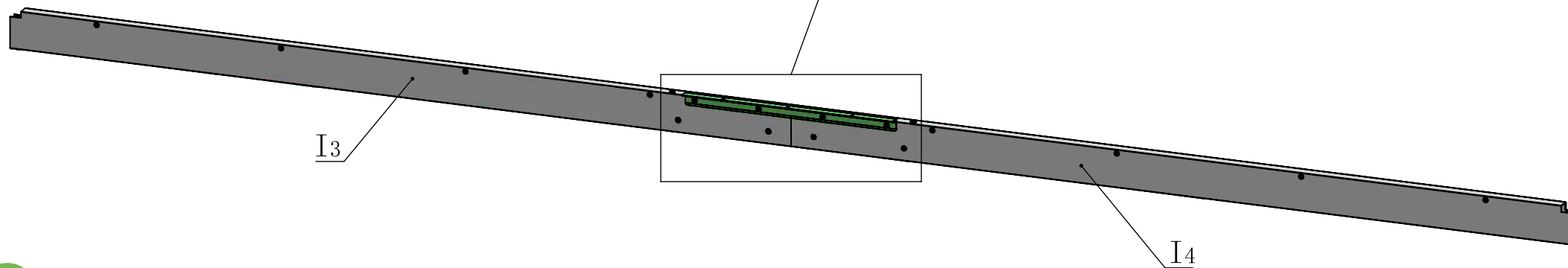
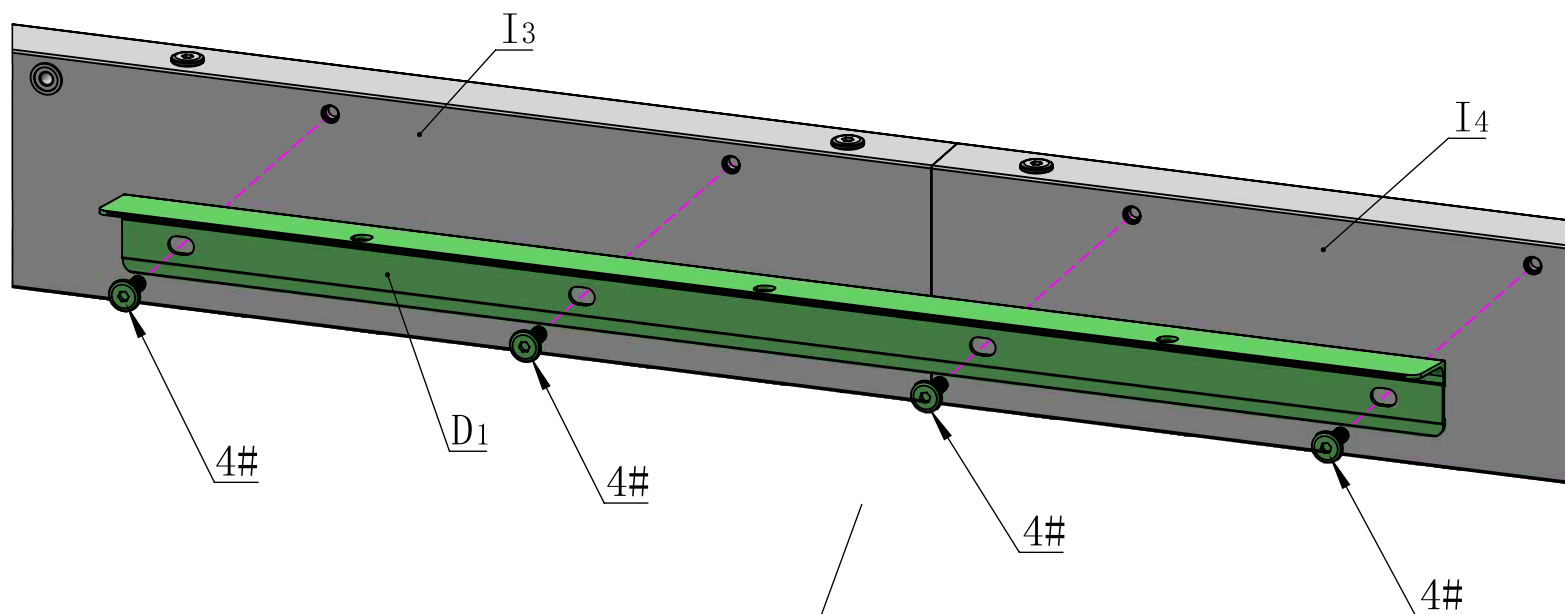


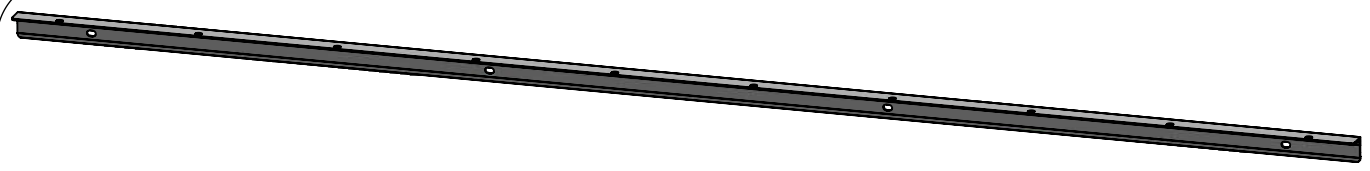
S4

24#

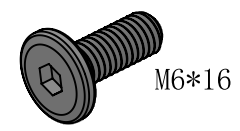
1X

2X

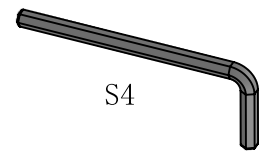




D₂ 4X

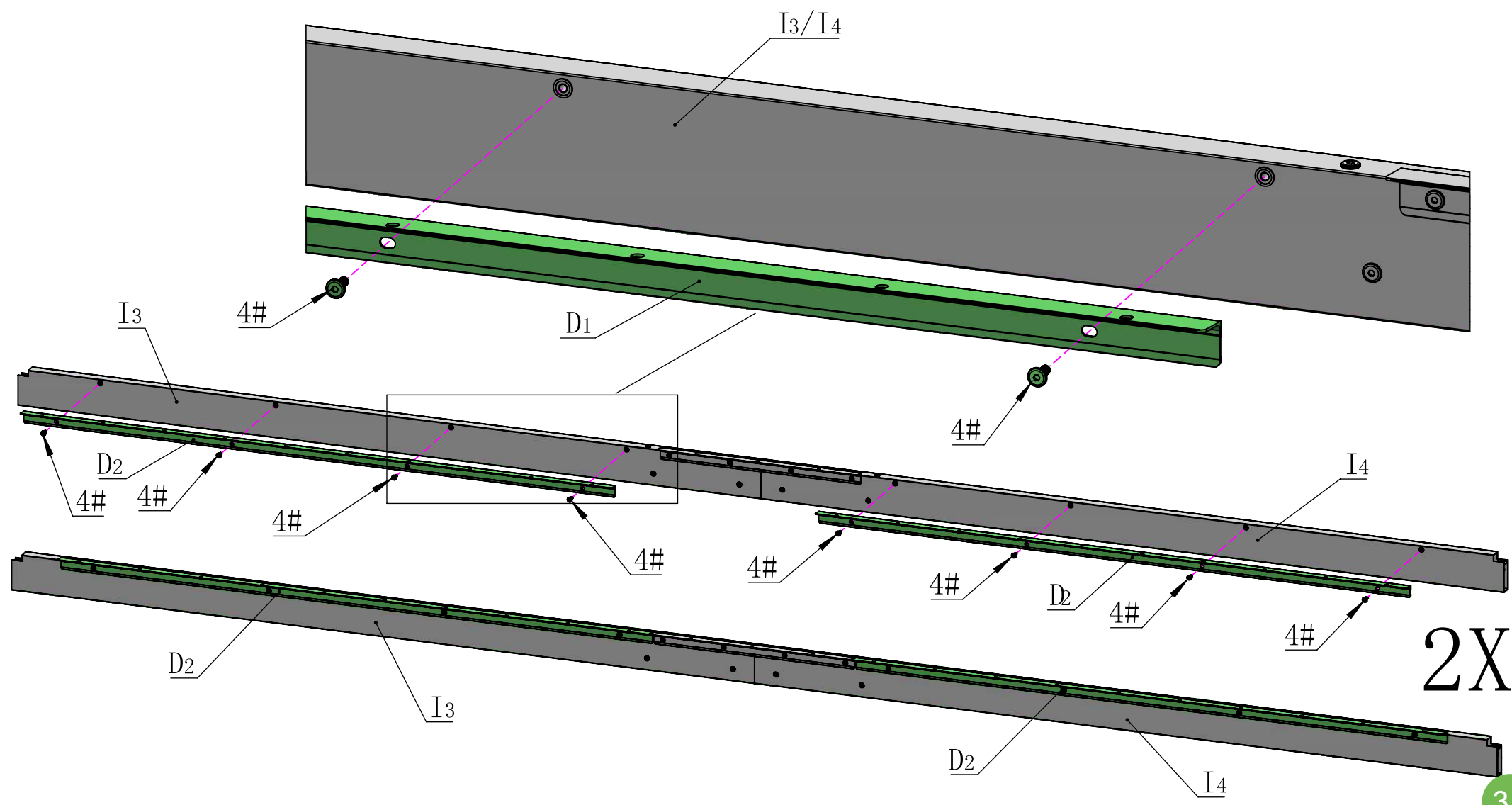


M6*16

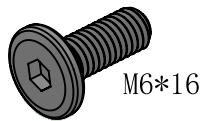


S4

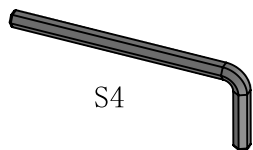
4# 16X 24# 1X



2X



M6*16



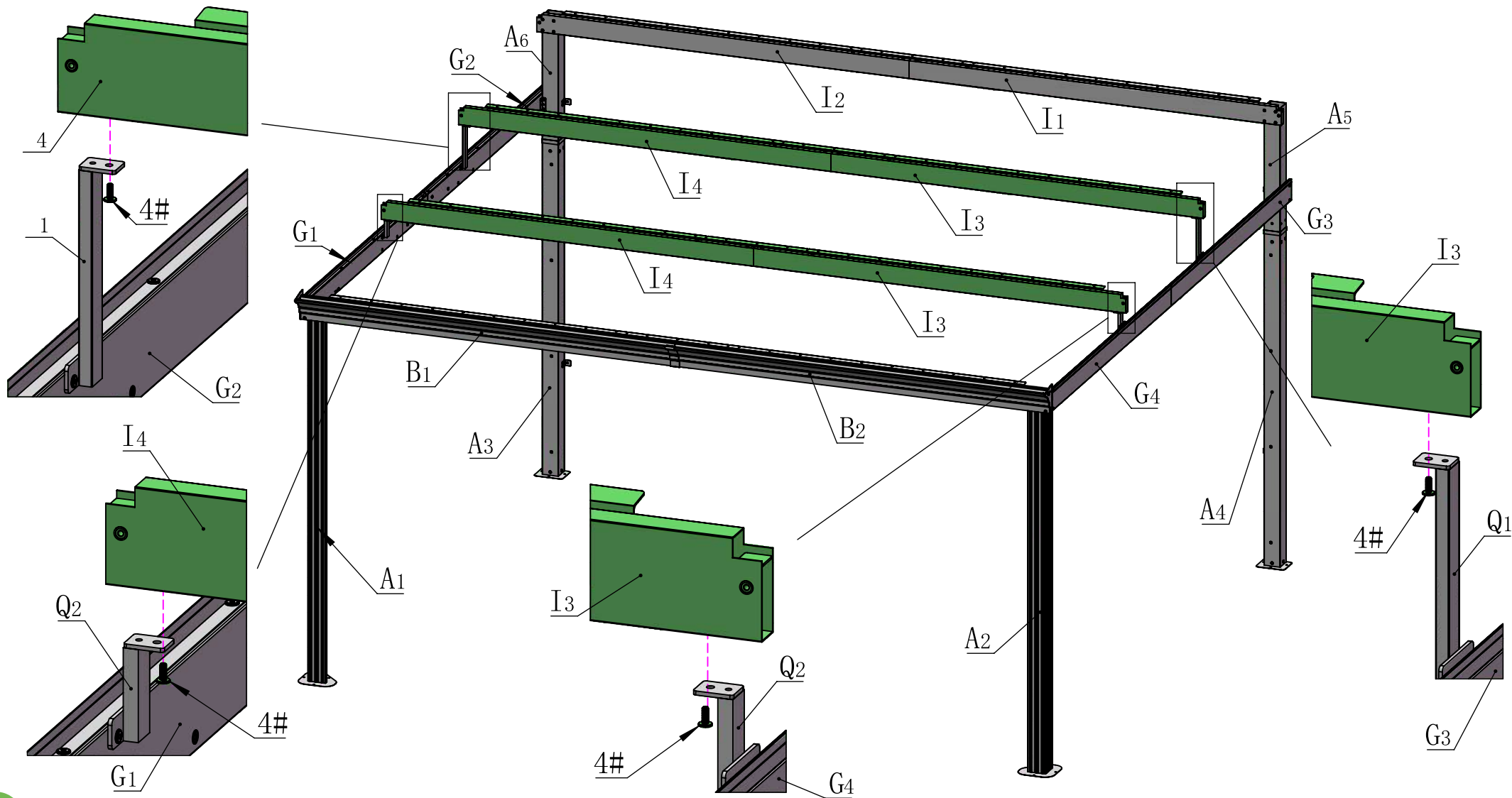
S4

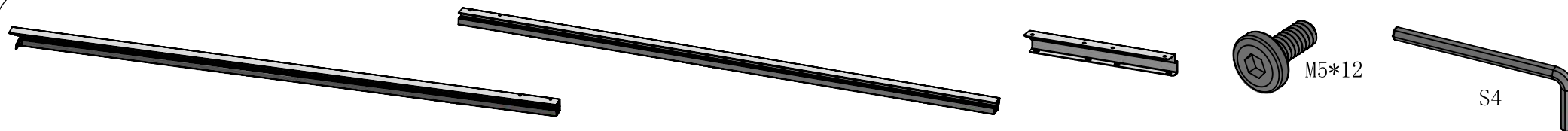
4#

4X

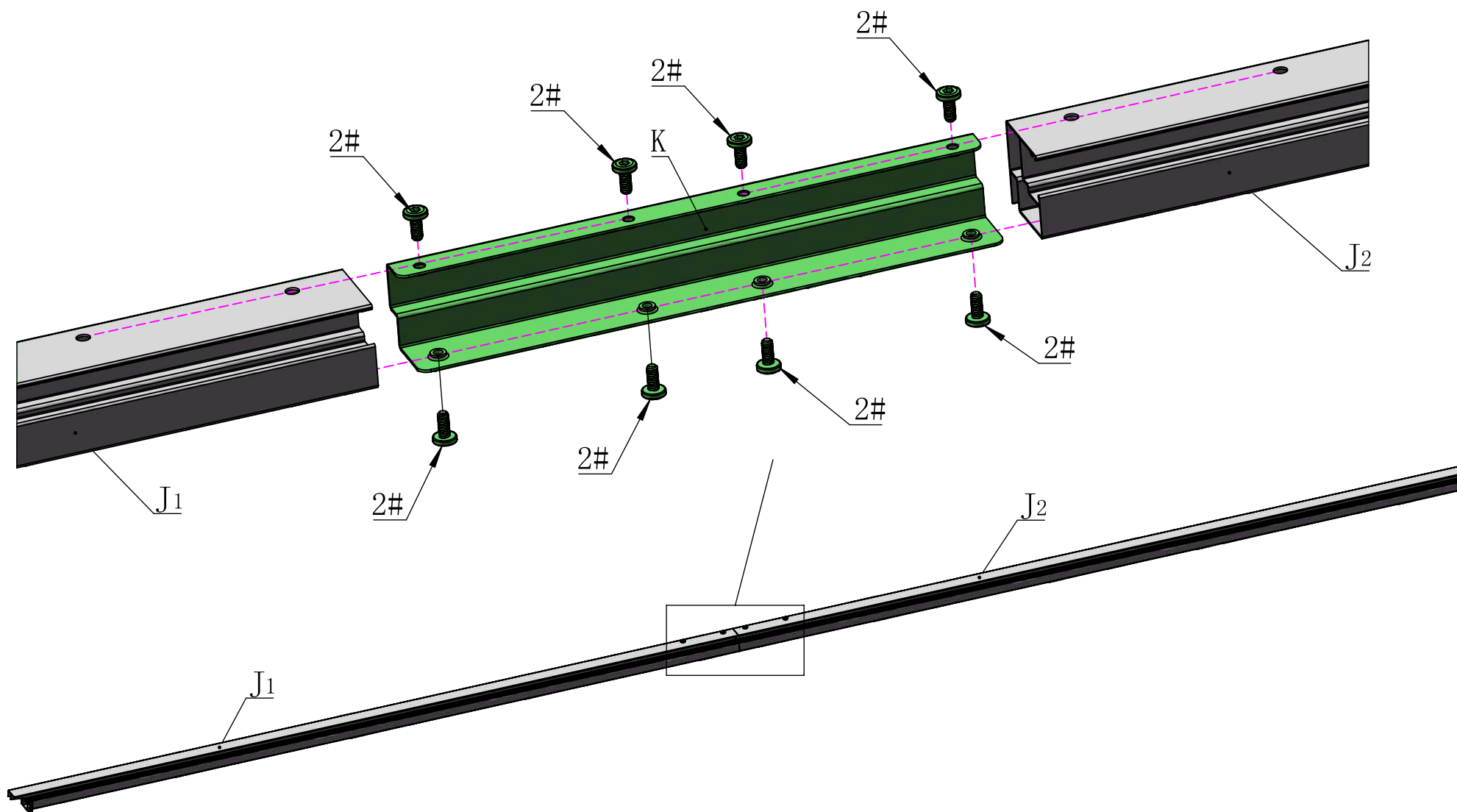
24#

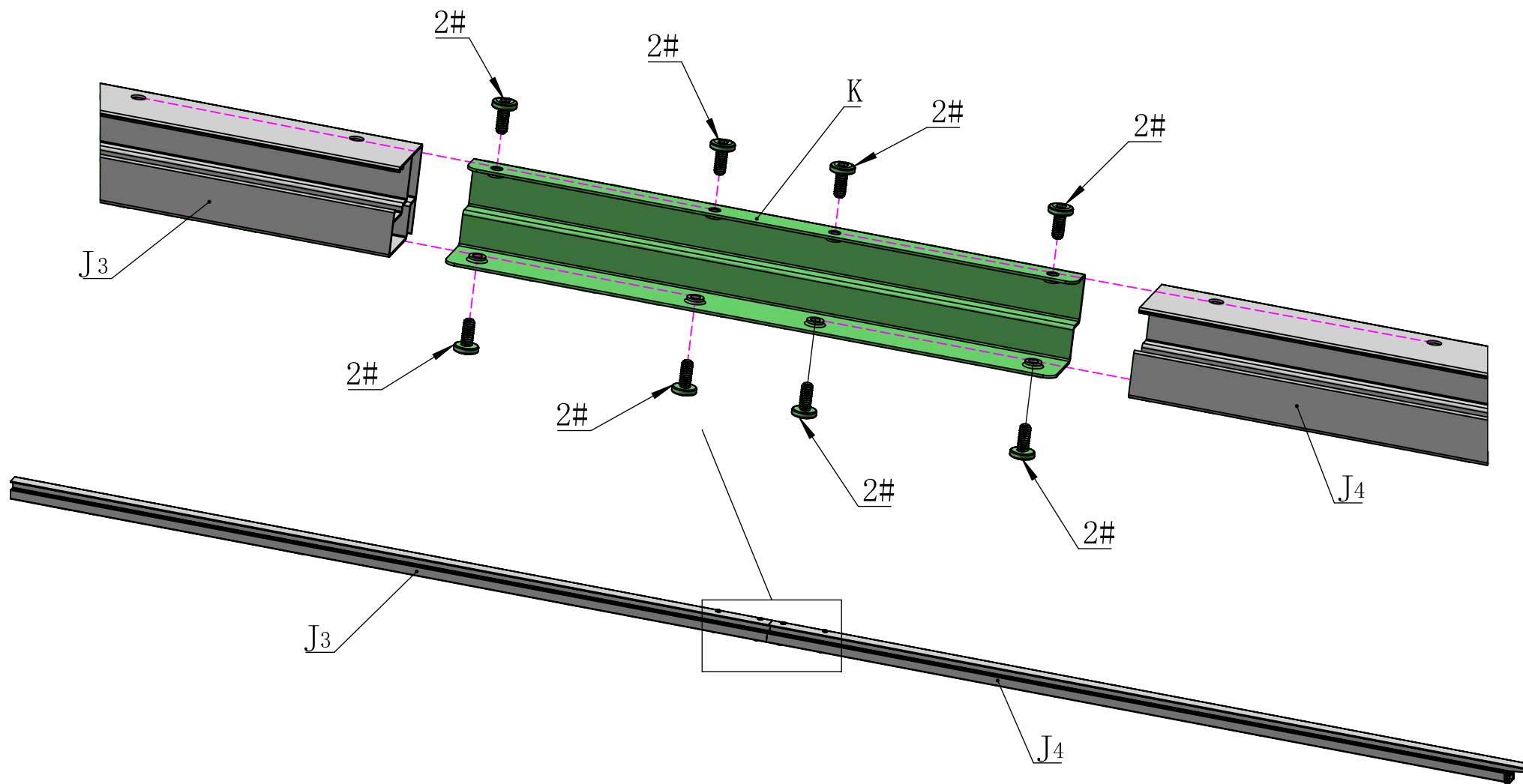
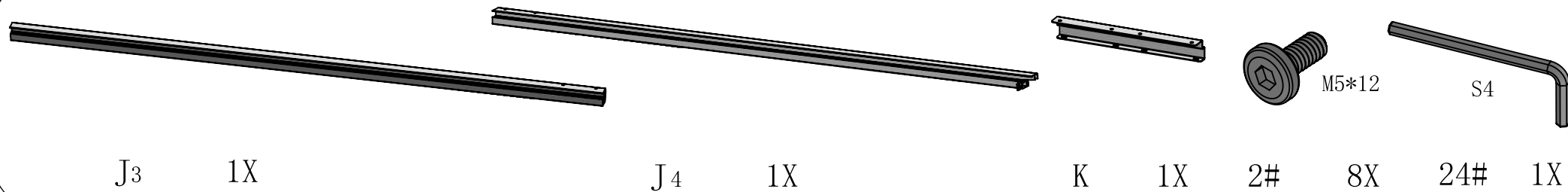
1X

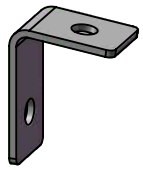




J₁ 1X J₂ 1X K 1X 2# 8X 24# 1X







T1

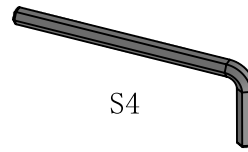
6X



M6*16

4#

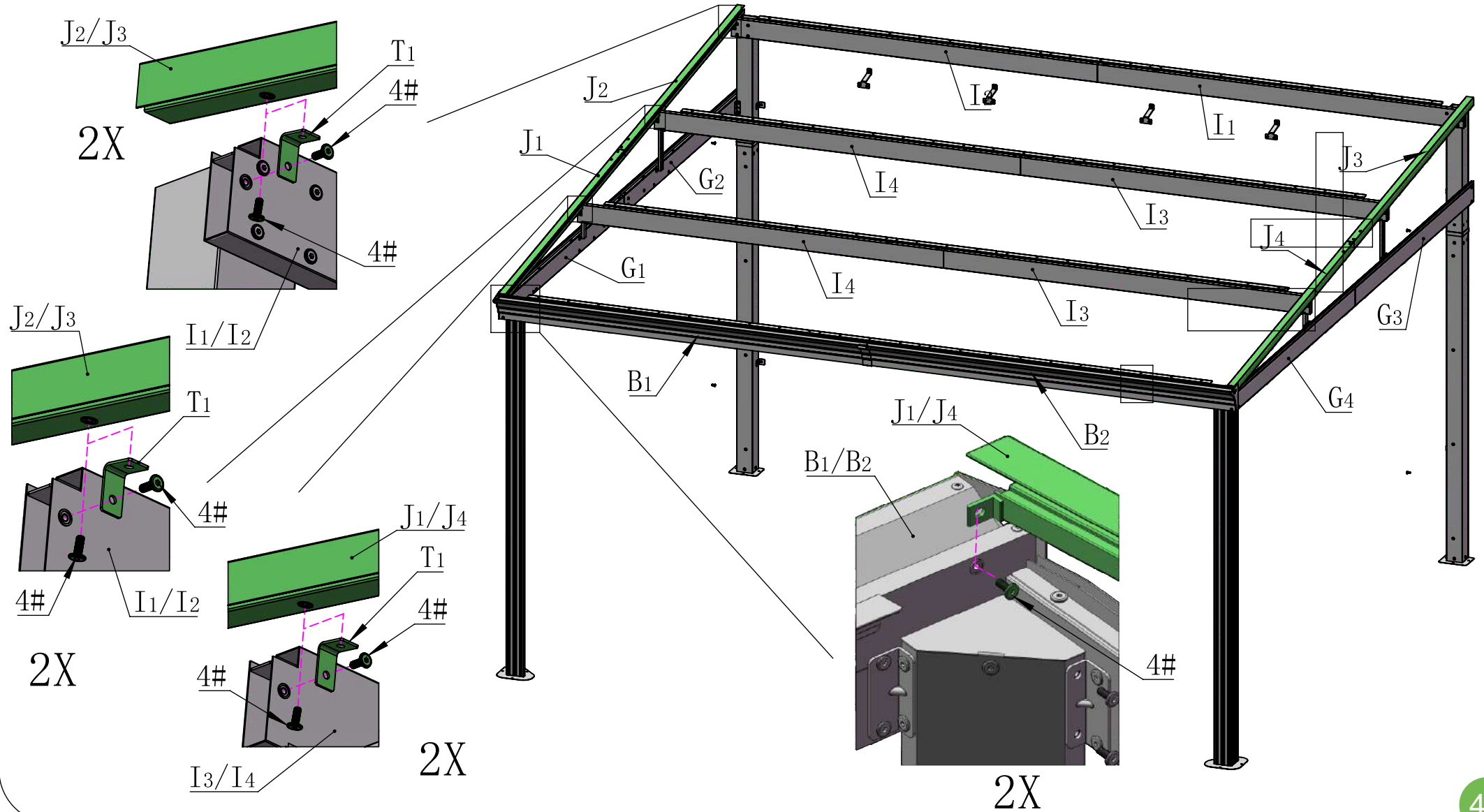
14X

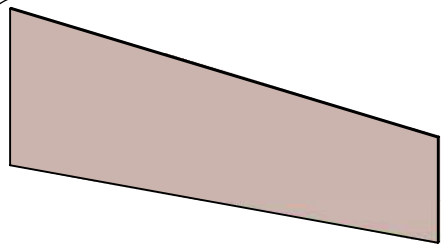


S4

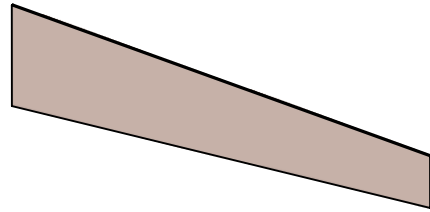
24#

1X

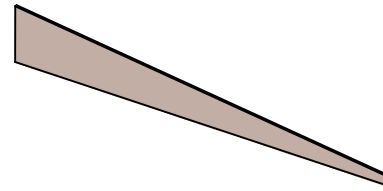




V1 1X



V3 1X



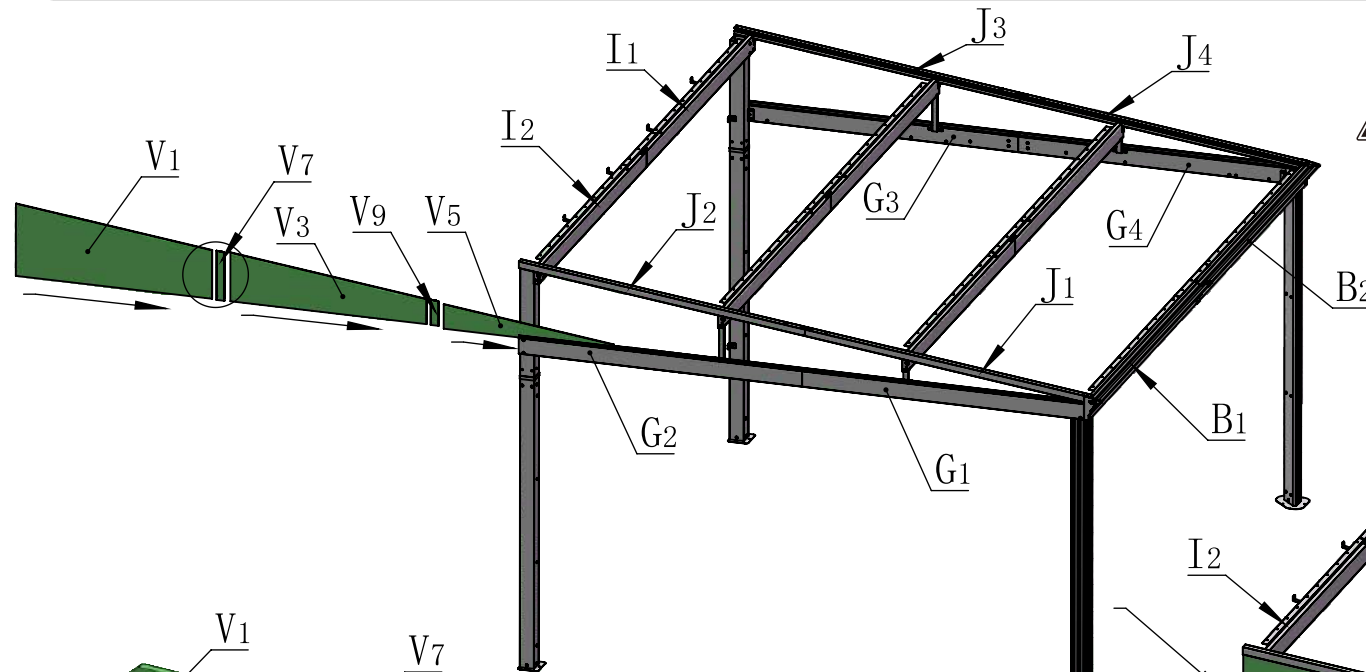
V5 1X



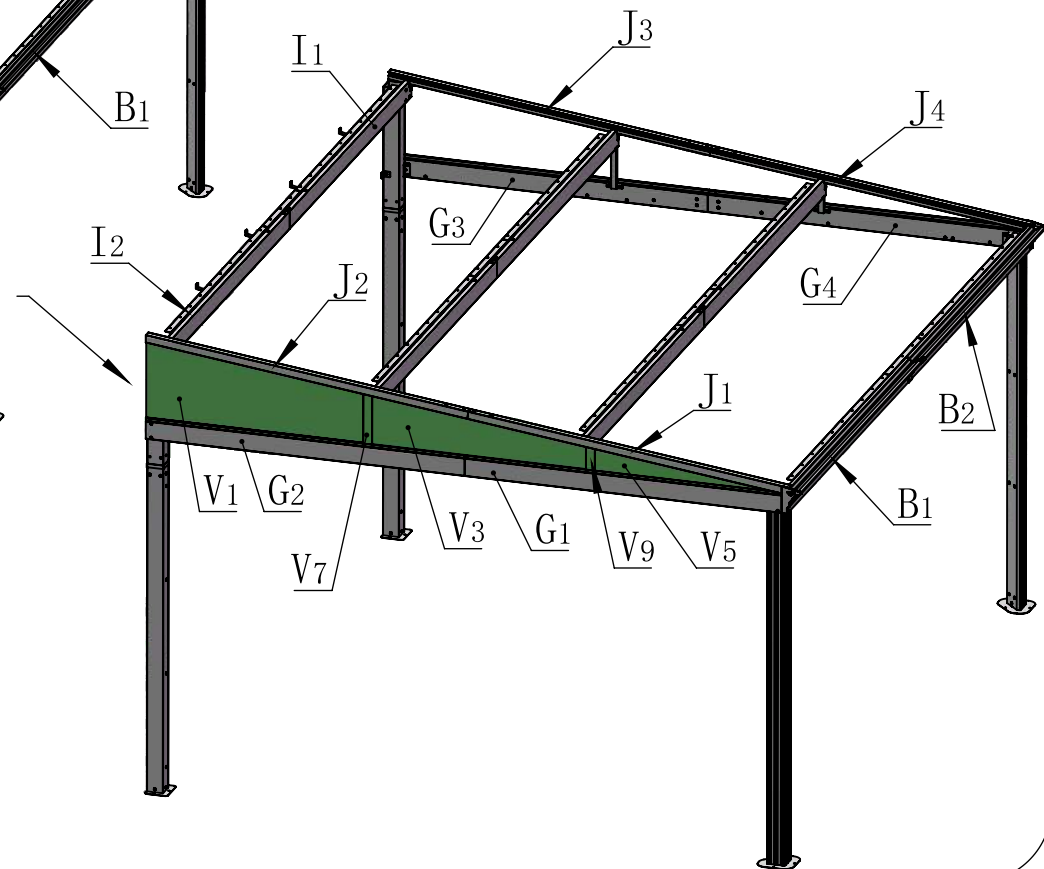
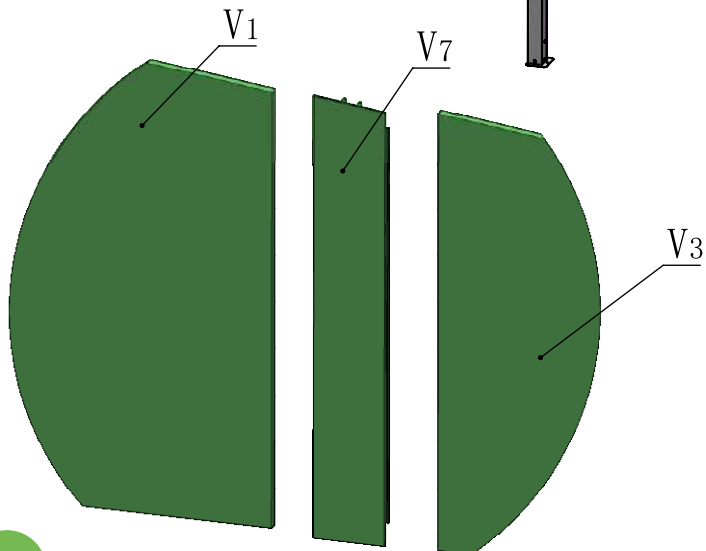
V7 1X

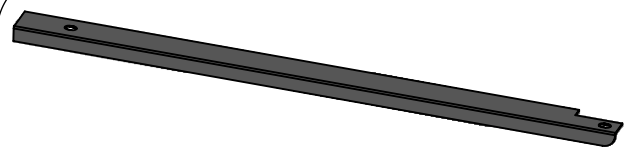


V9 1X

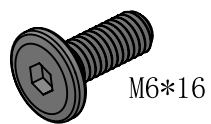


⚠ The notch of #V7 & V9 is facing inward.

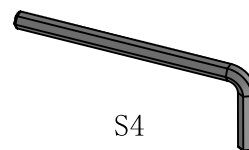




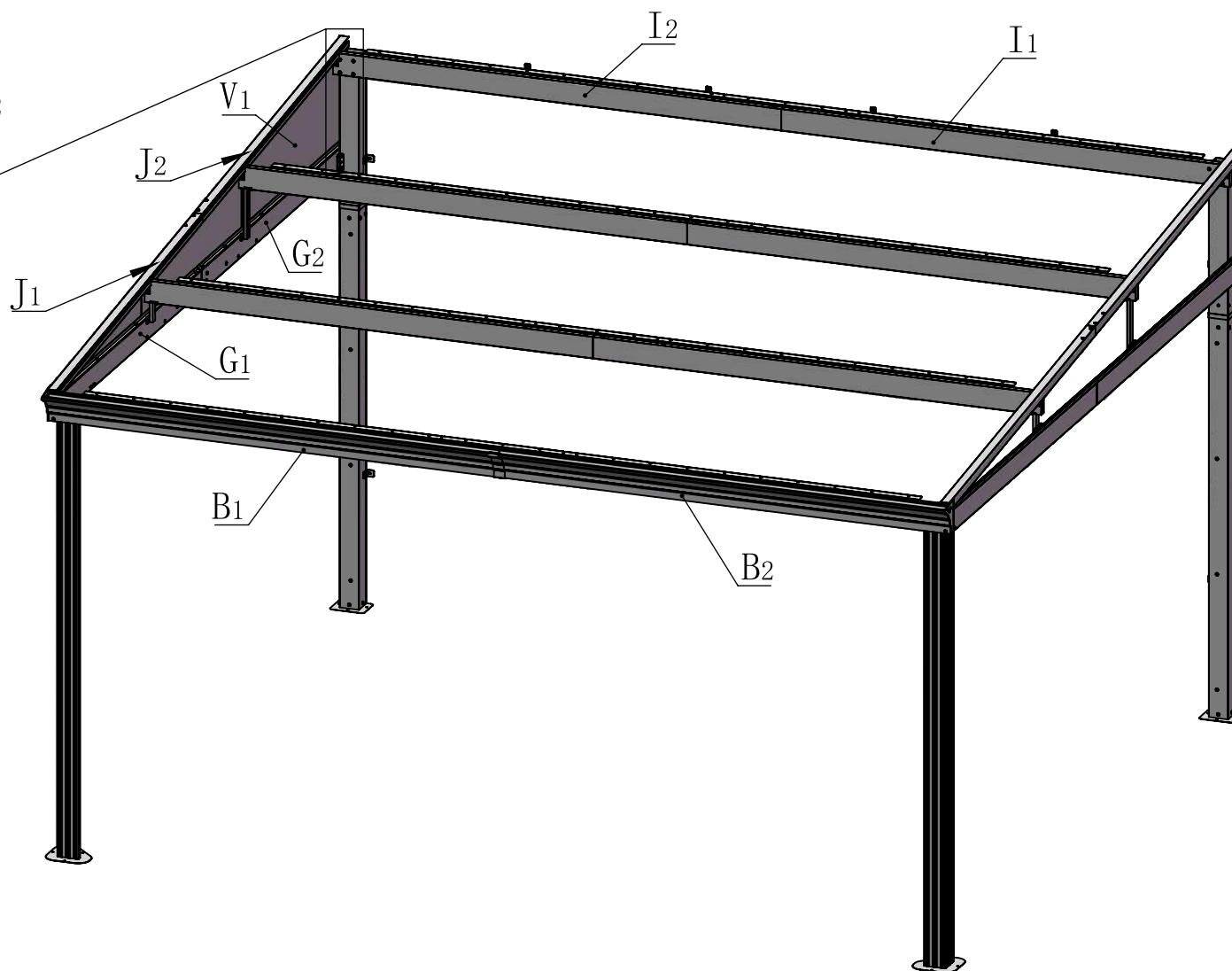
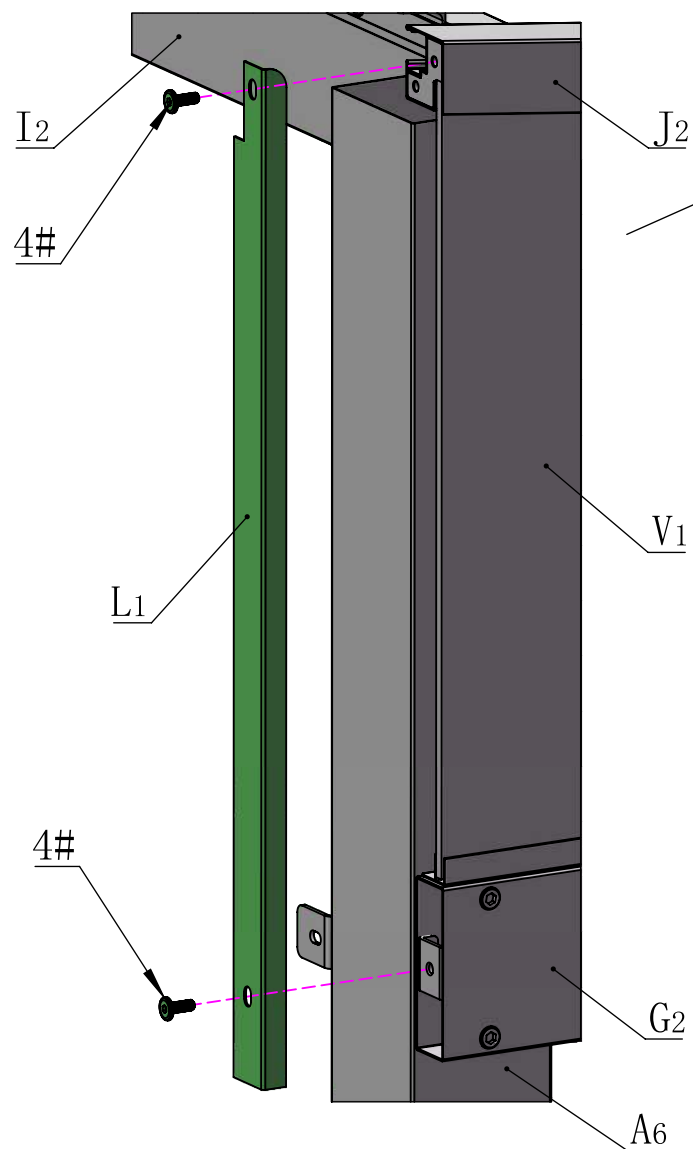
L1 1X

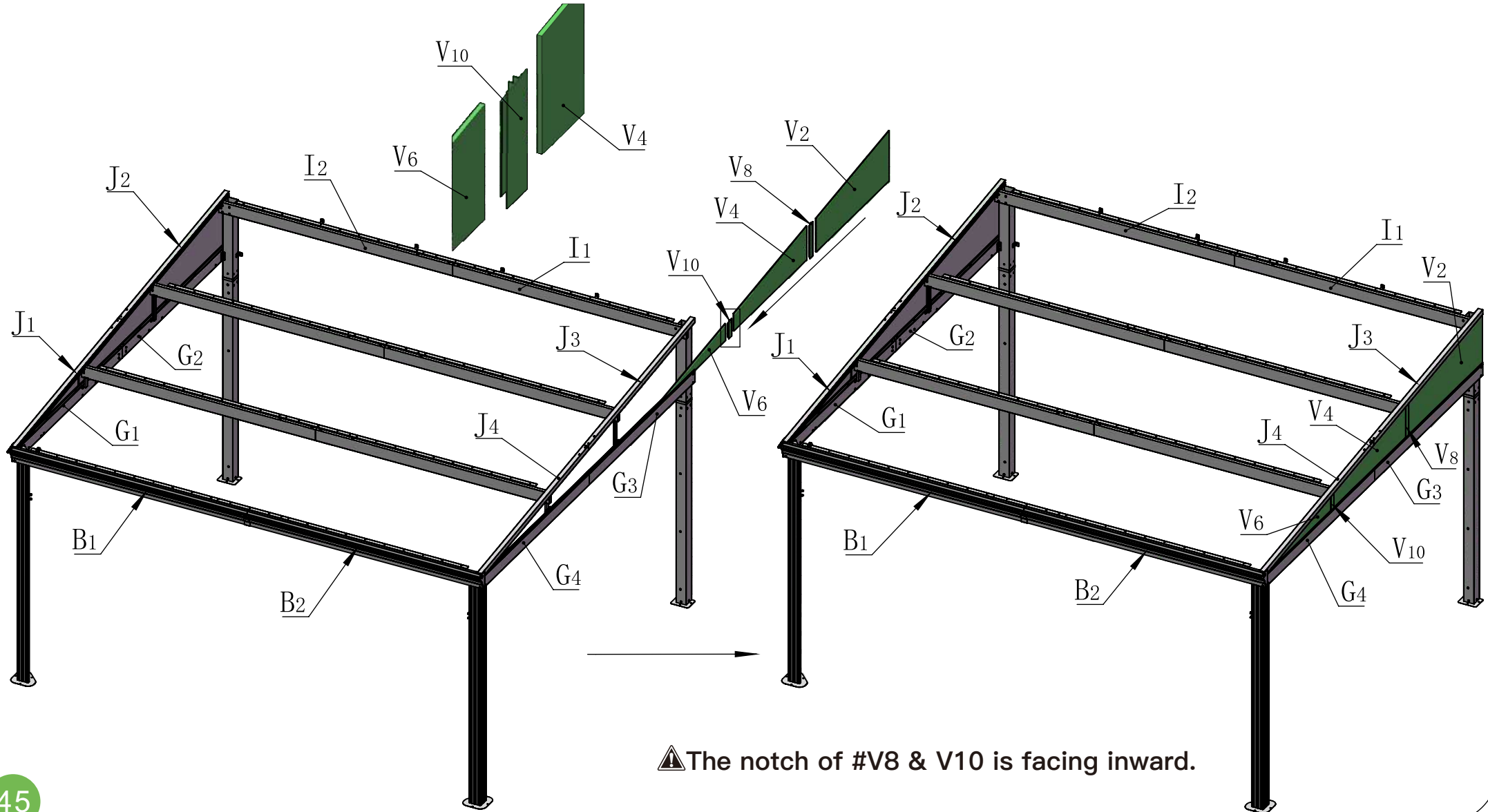
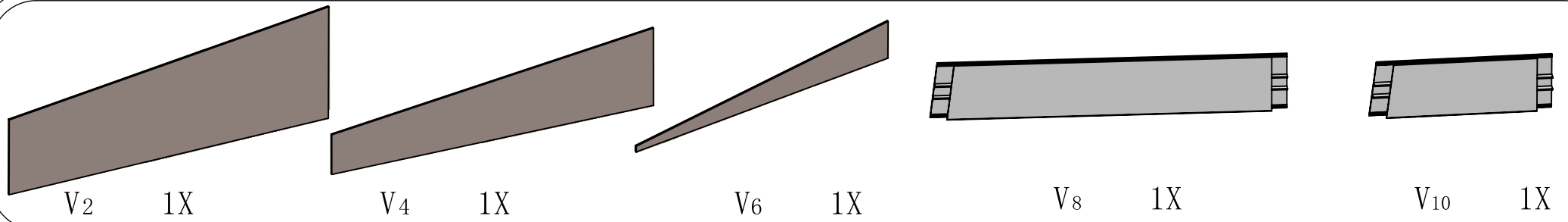


4# 2X

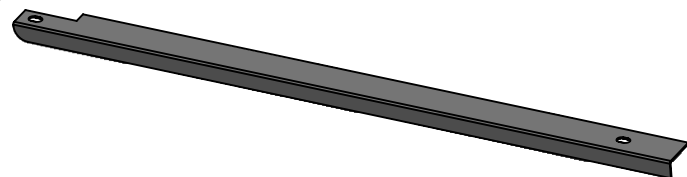


24# 1X





⚠ The notch of #V8 & V10 is facing inward.



L2

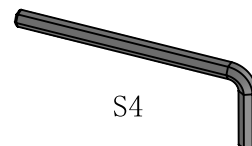
1X



M6*16

4#

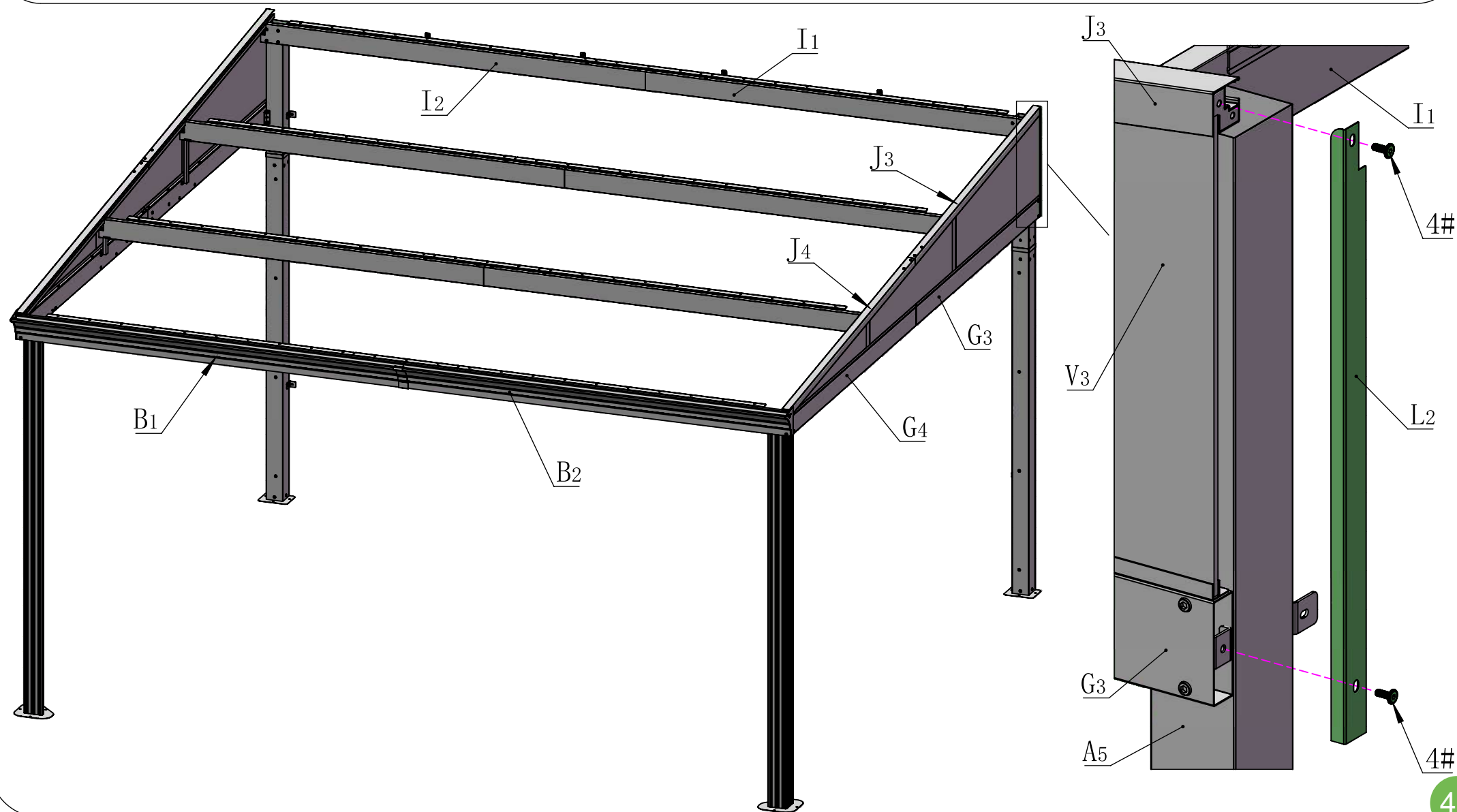
2X

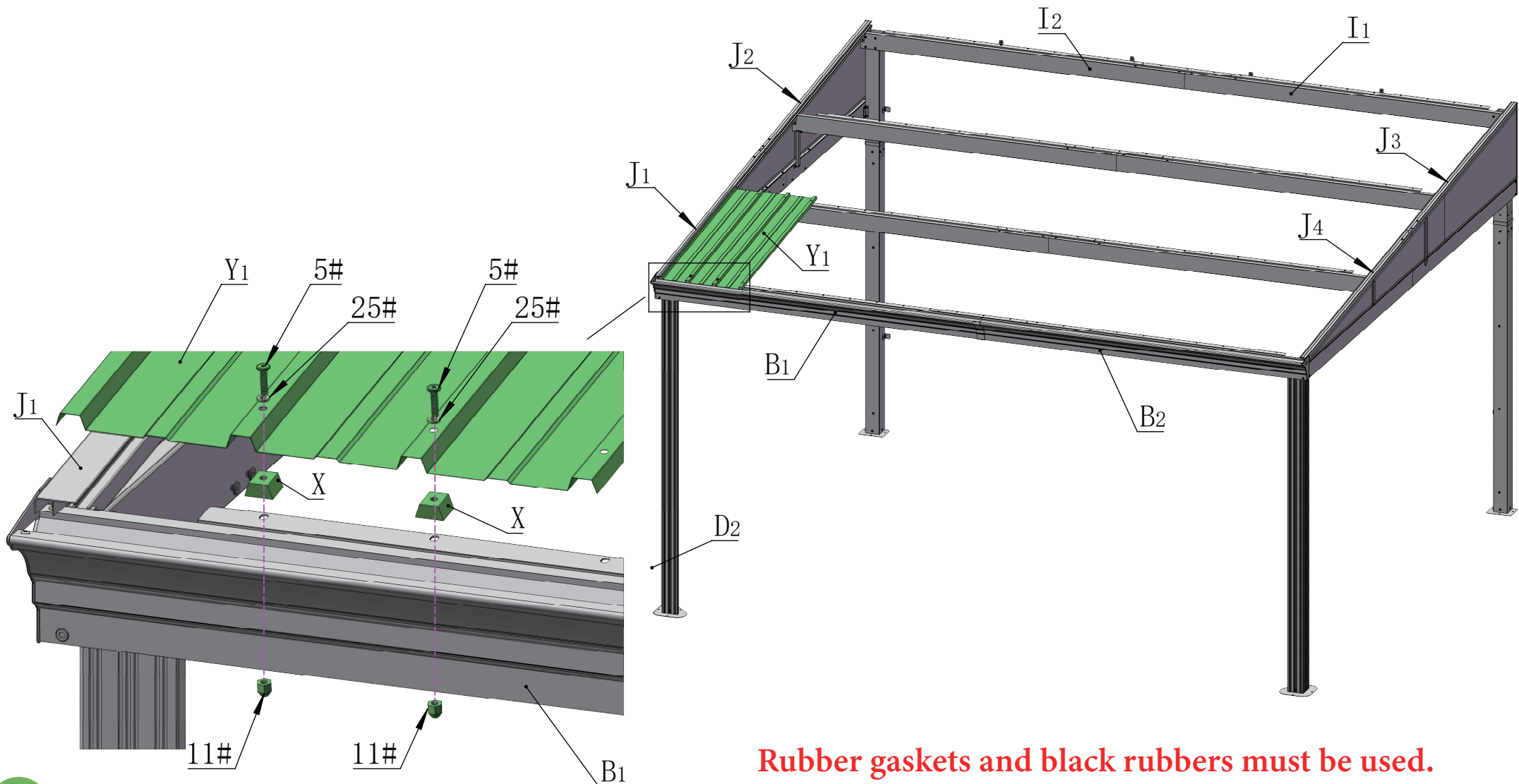
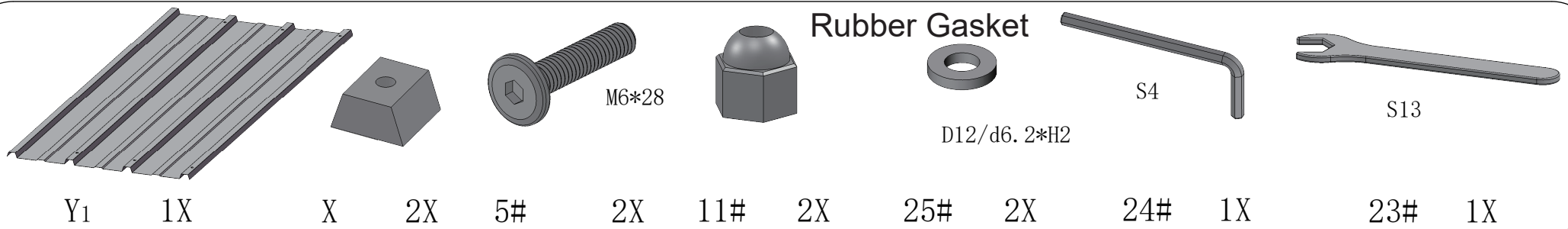


S4

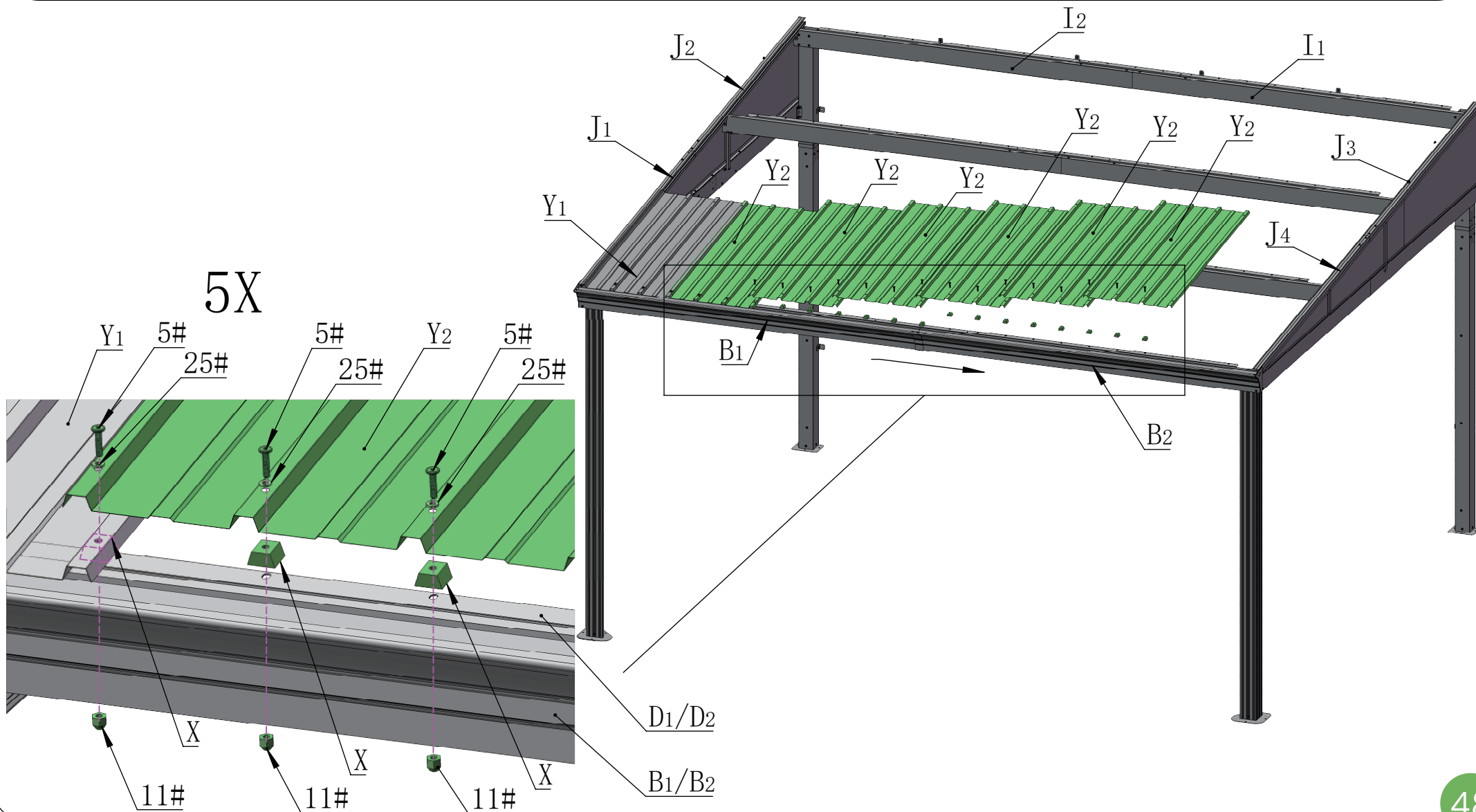
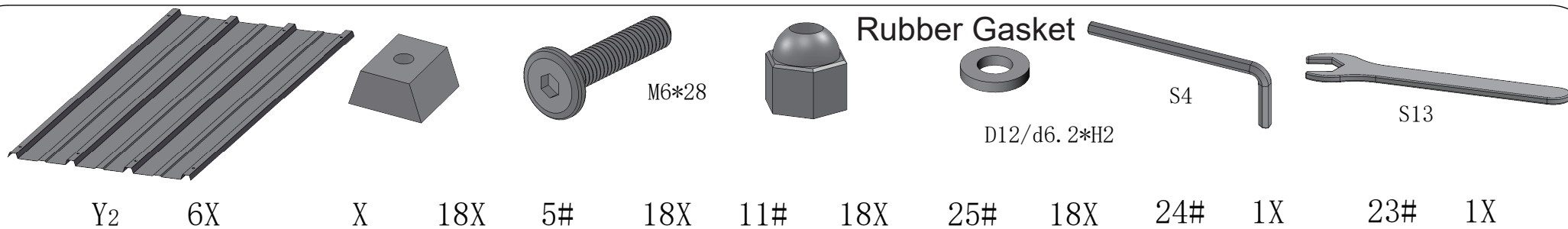
24#

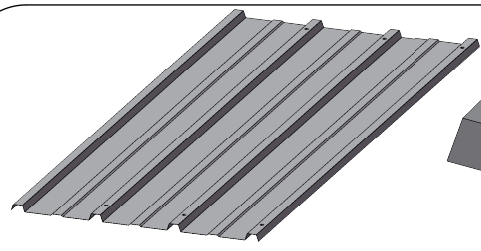
1X



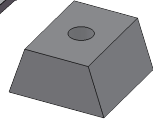


Rubber gaskets and black rubbers must be used.

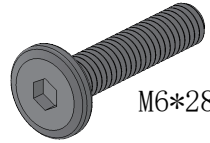




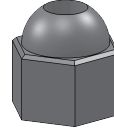
Y1



X

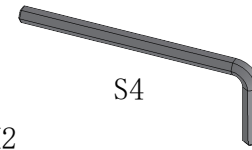


M6*28



D12/d6. 2*H2

Rubber Gasket



S4



S13

1X

3X

5#

3X

11#

3X

25#

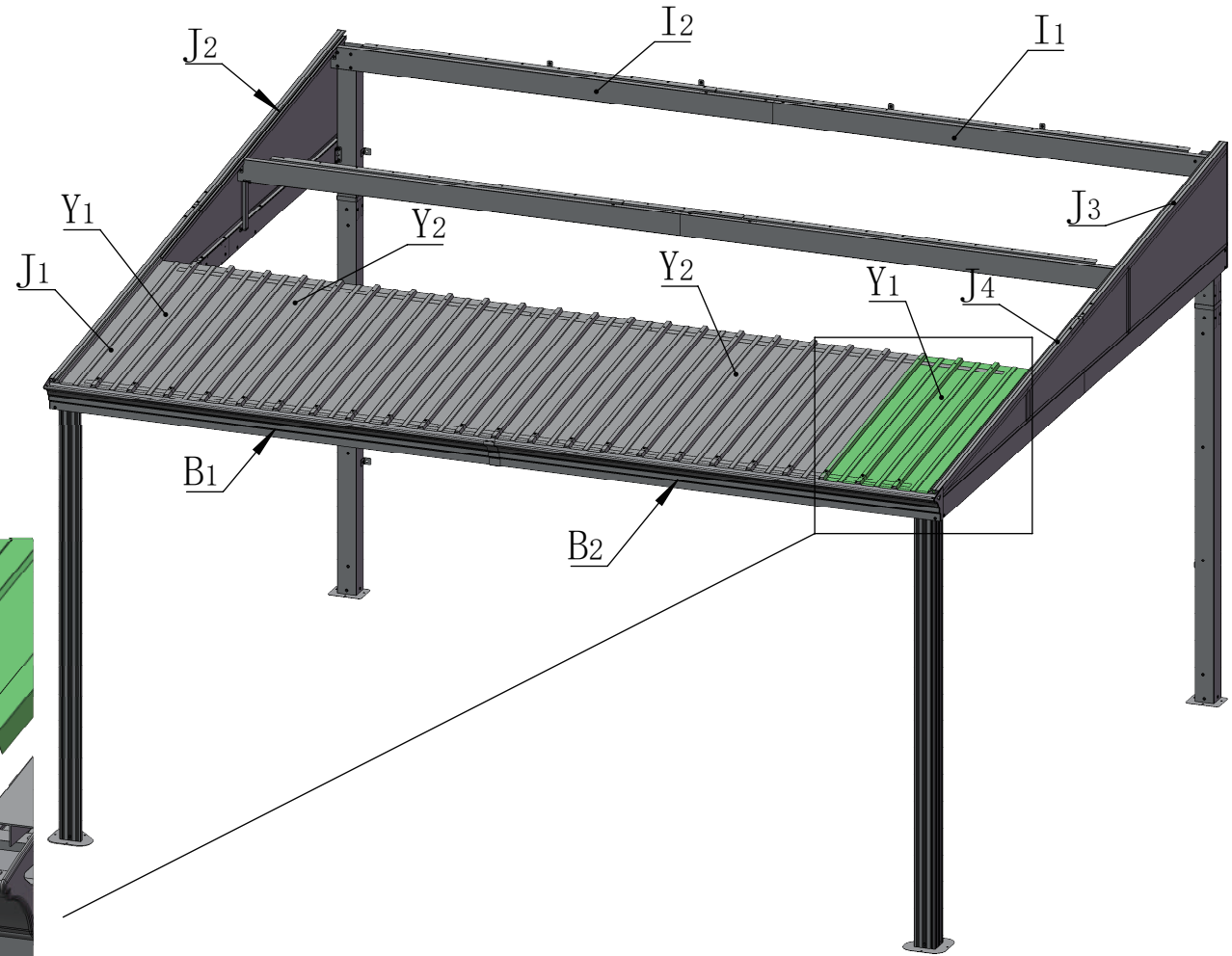
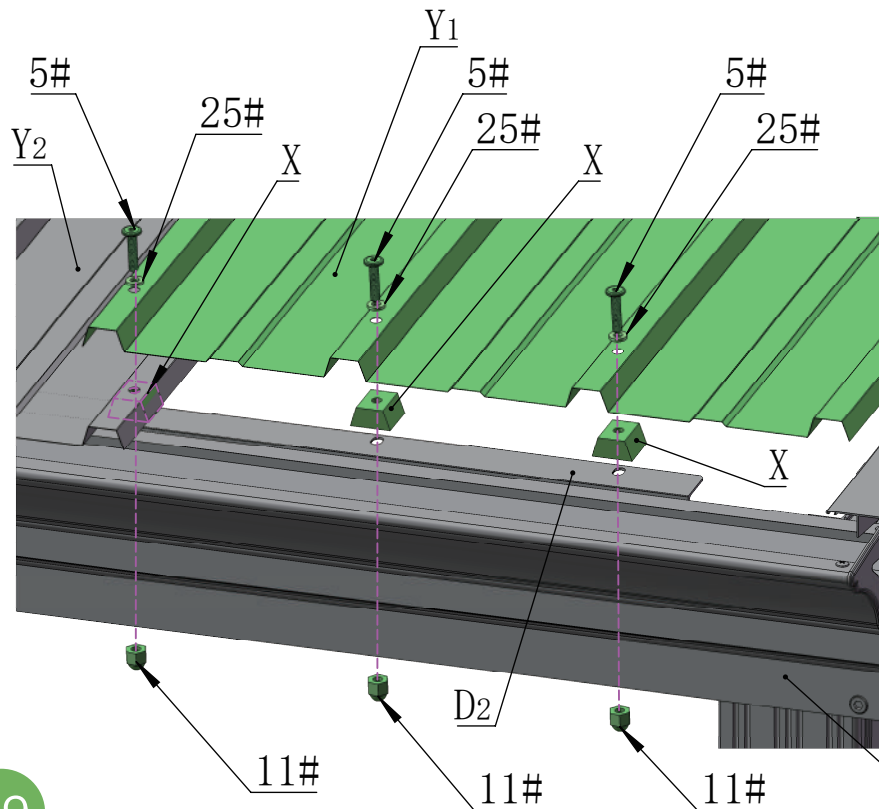
3X

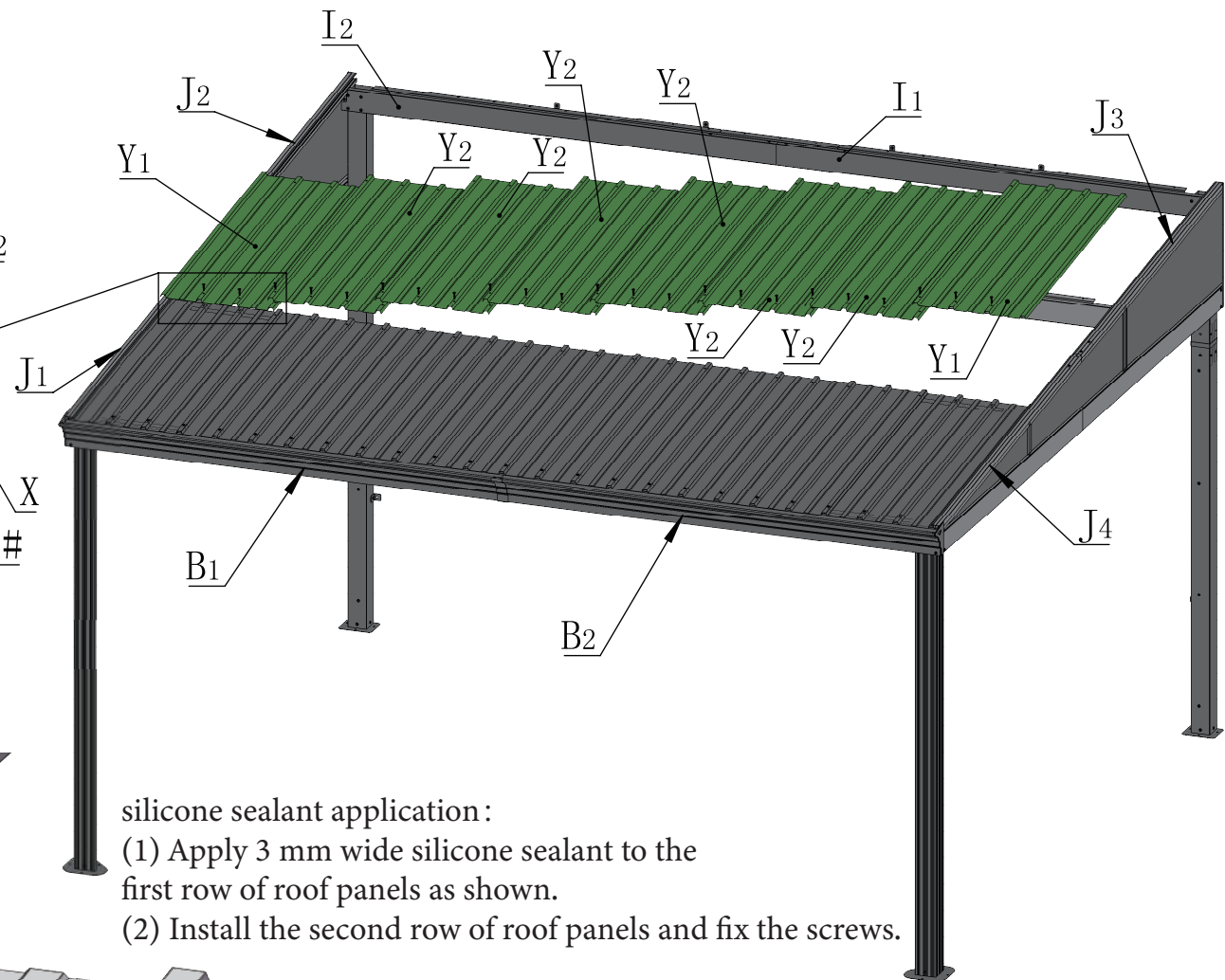
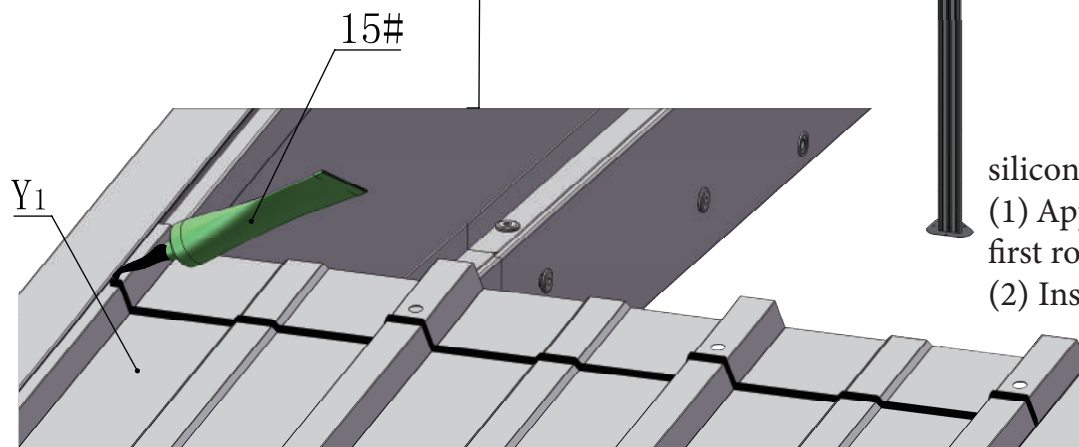
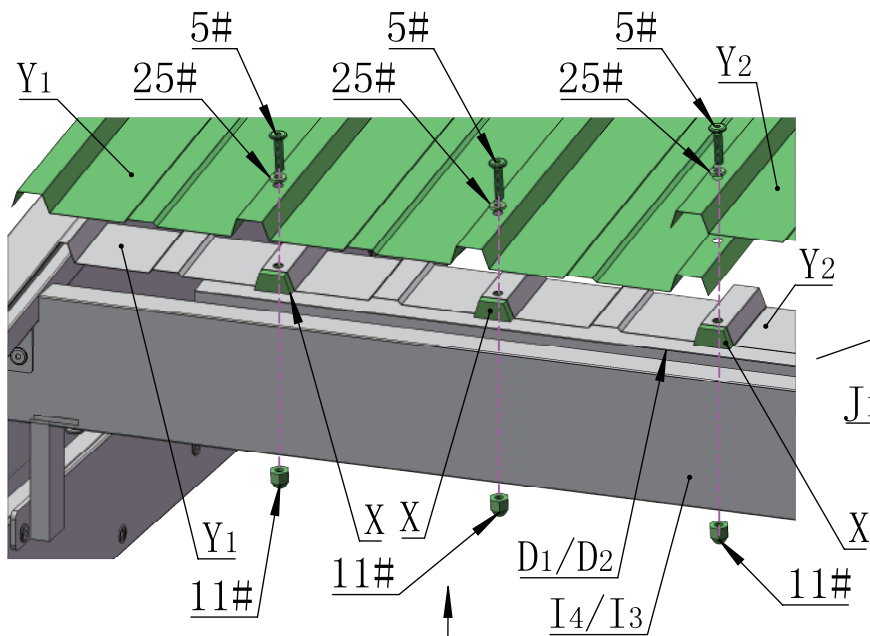
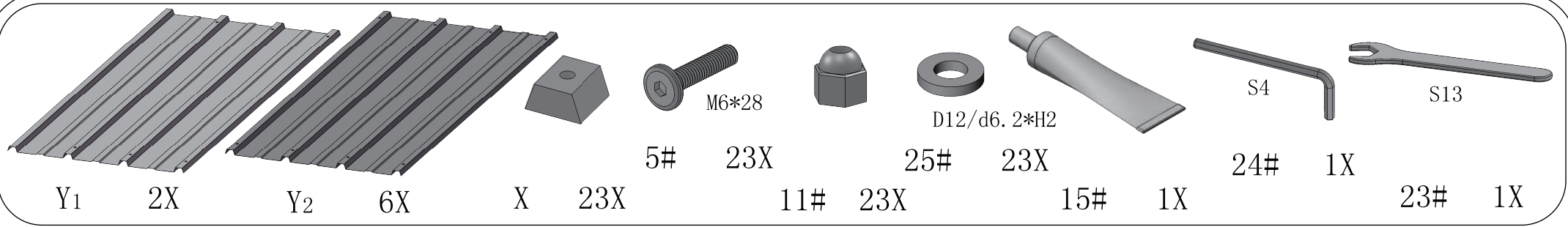
24#

1X

23#

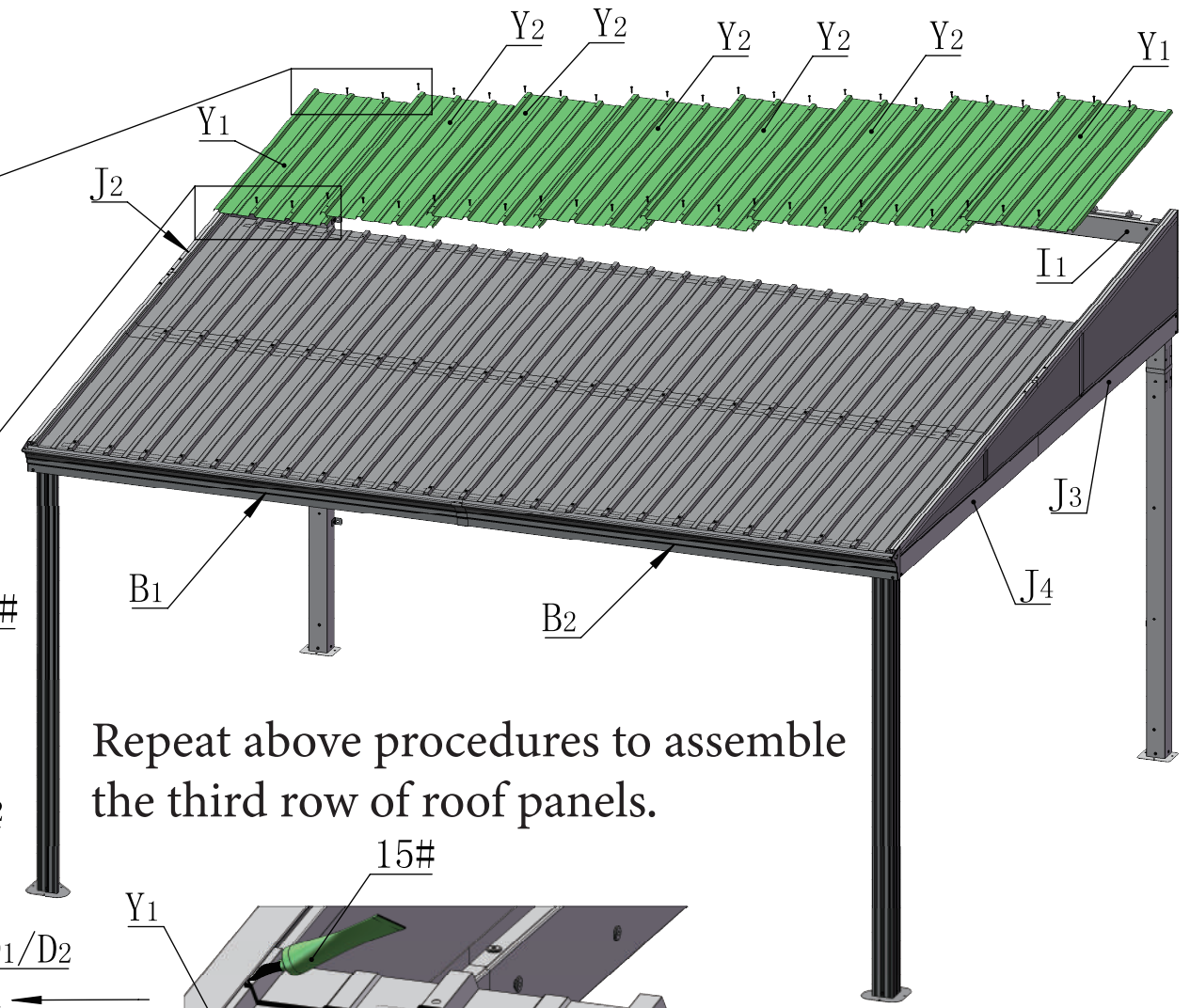
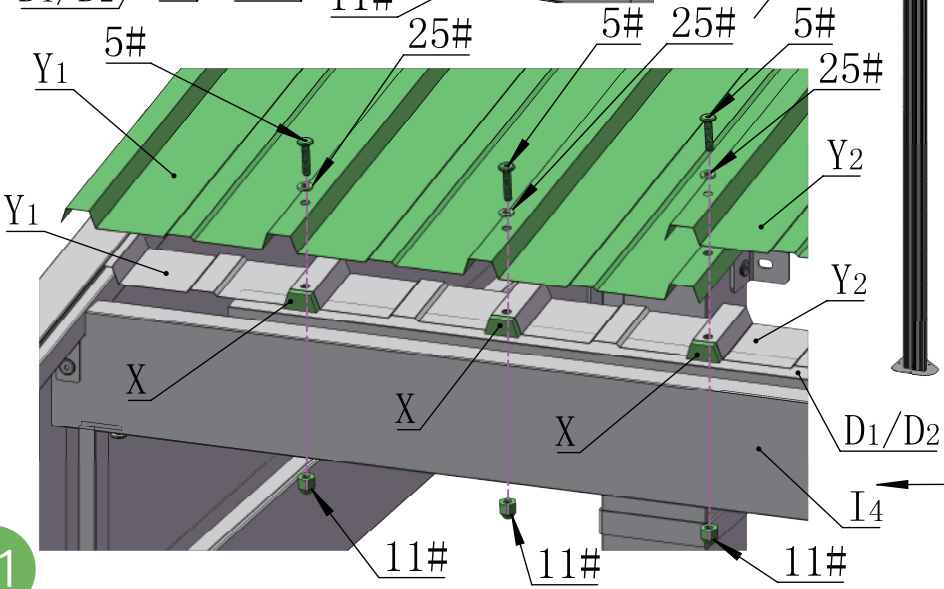
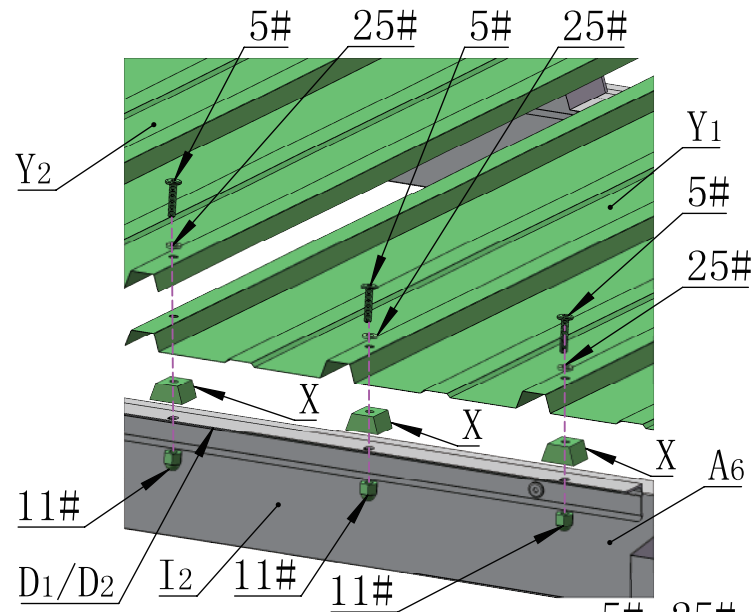
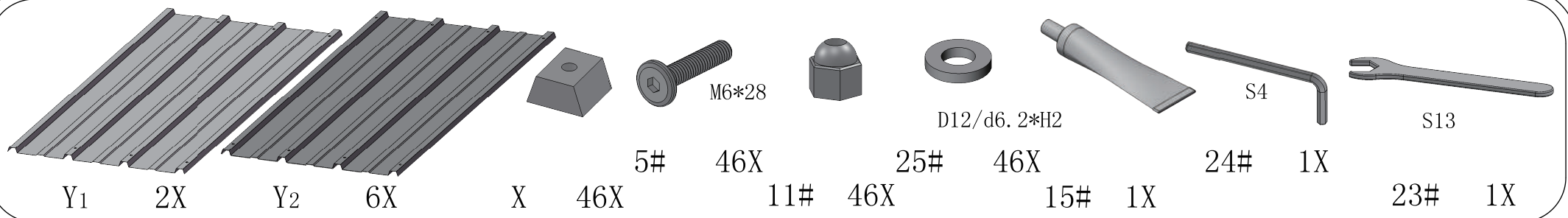
1X





silicone sealant application :

- (1) Apply 3 mm wide silicone sealant to the first row of roof panels as shown.
- (2) Install the second row of roof panels and fix the screws.



Repeat above procedures to assemble the third row of roof panels.

